



# Service Bulletin

File In Section: 6E - Engine Fuel & Emission

Bulletin No.: 57-63-03

Date: February, 1995



## INFORMATION

**Subject:** Possible Internal Engine Cylinder Damage Due to Glow Plug Breaking after Replacement of Failed Injector Nozzle

**Models:** 1982-95 Chevrolet and GMC Truck Light Duty Models with 6.2L, 6.5L Diesel Engines (VINs C, F, J, P, S, Y - RPOs LH6, L65, LL4, L49, L56, L57)

Whenever an injector nozzle has failed, the temperature in that cylinder has increased and may cause damage to the glow plug. The glow plug must be replaced at the same time a failed injector nozzle is replaced, even if it checks out as being good.

If the glow plug is not replaced, internal engine damage may occur. The glow plug may break and parts of it may damage the engine.

Follow the procedure for glow plug replacement in the Service Manuals.

### Parts Information

P/N	Engine	Name	Year
25163212	LL4, LH6, L65	Glow Plug	1982-1993
25163212	L49, L56, L57, L65	Glow Plug	1994-1995

Parts are currently available from GMSPO.

### Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
J4760	Plugs, Glow (Diesel) Replace right bank (one or all)	Use published labor operation time
J4761	Plugs, Glow (Diesel) Replace left bank (one or all)	
J4767	Plugs, Glow (Diesel) Replace left bank and right bank (all)	

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GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer." They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM Dealer for information on whether your vehicle may benefit from the information.



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