

A

Audio Systems	9A-2
General Description.....	9A-2
Handling Electrostatic Discharge (ESD)	
Sensitive Parts.....	9A-2
Description of Operation.....	9A-2
AM/FM Stereo Radio (UM7 or UM6).....	9A-2
Cassette Tape Player (UM6).....	9A-4
AM/FM Stereo With Integral Cassette	
(UL0) or Compact Disc (UN0).....	9A-4
Cassette Tape Player (UL0).....	9A-5
Compact Disc Player (UN0).....	9A-6
Theft Deterrent (Theftlock).....	9A-6
Remote Cassette.....	9A-7
Diagnosis.....	9A-7
Audio System Diagnosis.....	9A-7
On-Vehicle Service.....	9A-8
Radio Replacement.....	9A-8
Remote Playback Device Replacement.....	9A-8
Tape Player and Cassette Care.....	9A-8
Compact Disc Player and Disc Care.....	9A-9
Amplifier Replacement.....	9A-9
Speaker Replacement.....	9A-9
Front Side Door Speakers.....	9A-9
Front Door Armrest Speakers.....	9A-10
Rear Speakers.....	9A-10
Side Door Speakers.....	9A-10
Rear Overhead Speakers.....	9A-10
Antennas.....	9A-14
General Description.....	9A-14
Diagnosis.....	9A-14
On-Vehicle Service.....	9A-15
Fixed Antenna Replacement.....	9A-15
Lead-In Replacement.....	9A-15
Specifications.....	9A-16
Fastener Tightening Specifications.....	9A-16

Automatic Transmission

Diagnosis.....Section 7A-Book 2

4L60E Automatic Transmission

On-Vehicle Service	7A14D-1
On-Vehicle Service.....	7A14D-2
Parts Cleaning, Inspection, and	
Replacement.....	7A14D-2
Oil Leak Diagnosis and Repair.....	7A14D-2
Methods for Locating Leaks.....	7A14D-2
Repairing the Leak.....	7A14D-2
Possible Points of Oil Leaks.....	7A14D-2
Case Porosity Repair.....	7A14D-3
Torque Converter Clutch Electrical	
Controls.....	7A14D-3
Torque Converter Clutch Diagnosis.....	7A14D-3
Shift Cable Replacement.....	7A14D-3
Shift Cable Adjustment.....	7A14D-5
Park/Neutral Position	
Switch Replacement/Adjustment.....	7A14D-6
Changing the Oil and Filter.....	7A14D-7
2-4 Servo.....	7A14D-8
Valve Body.....	7A14D-11
Control Valve Body.....	7A14D-13
Accumulator Assembly.....	7A14D-15
Rear Extension Oil Seal.....	7A14D-16
Speed Sensor Replacement.....	7A14D-17

Oil Level Indicator Tube Replacement.....	7A14D-17
Flywheel and Torque Converter	
Vibration Test.....	7A14D-18
Transmission Replacement.....	7A14D-19
Transmission Cooler Flushing.....	7A14D-22
Oil Cooler Line Replacement.....	7A14D-24
Auxiliary Oil Cooler Replacement.....	7A14D-26
Transmission Heat Shield Replacement.....	7A14D-28
Transmission Vent Hose Replacement.....	7A14D-28
Specifications.....	7A14D-29
Capacities.....	7A14D-29
Fastener Tightening Specifications.....	7A14D-29
Special Tools.....	7A14D-30

4L80E Automatic Transmission

On-Vehicle Service	7A17D-1
On-Vehicle Service.....	7A17D-2
Parts Cleaning, Inspection, and	
Replacement.....	7A17D-2
Fluid Leak Diagnosis and Repair.....	7A17D-2
Methods For Locating Leaks.....	7A17D-2
Repairing The Leak.....	7A17D-2
Possible Points of Oil Leaks.....	7A17D-3
Case Porosity Repair.....	7A17D-3
Torque Converter Clutch Electrical	
Controls.....	7A17D-3
Torque Converter Clutch Diagnosis.....	7A17D-3
Shift Cable Replacement.....	7A17D-3
Shift Cable Adjustment.....	7A17D-5
Park/Neutral Position	
Switch Replacement/Adjustment.....	7A17D-6
Park Lock Pawl and Actuator Assembly.....	7A17D-7
Changing the Fluid and Filter.....	7A17D-7
Pressure Regulator Replacement.....	7A17D-9
Torque Converter Clutch (TCC) Valve	
and Spring Replacement.....	7A17D-10
Control Valve Body Removal and	
Disassembly.....	7A17D-11
Accumulator Housing Assembly	
Removal.....	7A17D-13
Accumulator Housing Assembly.....	7A17D-13
Control Valve Body Assembly.....	7A17D-13
Installing Control Valve Assembly and	
Accumulator Housing.....	7A17D-13
Front Servo Replacement.....	7A17D-15
Rear Servo Replacement.....	7A17D-16
Rear Servo Assembly Band	
Apply Pin Check.....	7A17D-16
Rear Servo Accumulator.....	7A17D-17
Interior Wiring Harness Replacement.....	7A17D-18
Oil Level Indicator Tube Replacement.....	7A17D-18
Speed Sensor Replacement.....	7A17D-19
Auxiliary Oil Cooler Replacement.....	7A17D-19
Oil Cooler Line Replacement.....	7A17D-20
Flywheel and Torque Converter	
Vibration Test.....	7A17D-22
Transmission Replacement.....	7A17D-24
Transmission Vent Hose Replacement.....	7A17D-27
Transmission Cooler Flushing.....	7A17D-27
Specifications.....	7A17D-29
Capacities.....	7A17D-29
Fastener Tightening Specifications.....	7A17D-29
Special Tools.....	7A17D-31

2 - INDEX

B

Battery	6D1-1
General Description	6D1-2
Battery	6D1-2
Battery Ratings	6D1-2
Reserve Capacity	6D1-2
Cold Cranking Amperage	6D1-2
Common Causes of Failure	6D1-2
Electrolyte Freezing	6D1-3
Carrier and Hold-Down	6D1-3
Battery Protection During Vehicle Storage	6D1-3
Built-In Hydrometer	6D1-3
Auxiliary Camper Battery (Gas Engine Vehicles)	6D1-4
Description	6D1-4
Circuit Operation	6D1-4
Diagnosis of the Battery	6D1-4
Battery Testing	6D1-4
Battery Electrical Drain	6D1-5
Current Drain Test	6D1-6
On-Vehicle Service	6D1-7
Battery Charging	6D1-7
Charging Procedure	6D1-7
Charging Time Required	6D1-7
Charging a Very Low or Completely Discharged Battery	6D1-8
Jump Starting in Case of Emergency	6D1-8
Jump Starting Procedure	6D1-8
Battery Replacement	6D1-9
Battery Cables	6D1-10
Ground Straps	6D1-11
Specifications	6D1-11
Fastener Tightening Specifications	6D1-11
Battery	6D1-11
Special Tools	6D1-12
 Cab and Body Maintenance	10B-1
On-Vehicle Service	10B-1
Cleaning Agents	10B-1
Interior Cleaning	10B-1
Basic Steps Before Cleaning	10B-1
General Cleaning of Fabric Trim	10B-2
Spot Cleaning Fabric Trim	10B-2
Removal of Specific Stains	10B-2
Cleaning Vinyl Trim	10B-2
Seat Belt Care	10B-2
Glass Surfaces	10B-2
Exterior Cleaning	10B-2
Washing and Waxing	10B-2
Foreign Material Deposits	10B-3
Cleaning Bright Metal Parts	10B-3
Weatherstrip Lubrication	10B-3
Water Leaks	10B-3
Corrective Measures	10B-3
Dust Leaks	10B-3

C

Charging Systems	6D3-1
General Description	6D3-1
CS-130 Generator	6D3-1
Diagnosis	6D3-2
Noisy Generator	6D3-2

Electrical Tests	6D3-2
Circuit Diagnosis	6D3-2
Diagnostic Test for CS-130	6D3-3
Generator Bench Test	6D3-3
On-Vehicle Service	6D3-4
Generator Replacement	6D3-4
Specifications	6D3-5
Generator Specifications	6D3-5
Fastener Tightening Specifications	6D3-5
Special Tools	6D3-5

CS-144 Generator	6D3A-1
Generator Output Test	6D3A-2
Diagnosis	6D3A-2
Drive end Frame	6D3A-3
Slip Ring end Frame	6D3A-4
Inspection and Repair	6D3A-4
Cleaning and Inspection	6D3A-4
Electrical Tests	6D3A-5
Assembly	6D3A-6
Slip Ring end Frame	6D3A-6
Drive end Frame	6D3A-7
Main Assembly	6D3A-7

Chassis Electrical	8D-1
General Description	8D-1
Horn System	8D-1
Camper and Trailer Wiring	8D-1
On-Vehicle Service	8D-2
Horn Replacement	8D-2
Specifications	8D-3
Fastener Tightening Specifications	8D-3

Clutch	7C-1
General Description	7C-2
Driving Members	7C-2
Driven Members	7C-2
Operating Members	7C-2
Hydraulic Clutch	7C-2
Hydraulic Clutch Fluid	7C-2
Diagnosis	7C-2
Preliminary Checks	7C-2
Clutch Spin Down Time	7C-2
Diagnosis of Clutch System	7C-3
Diagnosis of Hydraulic System	7C-4
On-Vehicle Service	7C-4
Clutch Pedal Replacement	7C-4
Master Cylinder Replacement	7C-5
Hydraulic Clutch Bleeding	7C-5
Clutch Start Switch Replacement	7C-6
Concentric Slave Cylinder Replacement	7C-6
Clutch Assembly Replacement	7C-7
Specifications	7C-8
Capacities	7C-8
Fastener Tightening Specifications	7C-8
Special Tools	7C-8

Cooling and Radiator	6B-1
General Description	6B-2
Cooling System	6B-2
Engine Coolant	6B-3
Radiator	6B-3
Radiator Cap	6B-3
Coolant Recovery Reservoir	6B-4

Diesel Surge Tank.....	6B-4	Drive Belt Service	6B-34
Thermostat.....	6B-5	Pulley Inspection	6B-34
Water Pump	6B-5	Drive Belt Inspection	6B-34
Inspection/Maintenance Recommendations.....	6B-5	Drive Belt Installation	6B-35
Diagnosis.....	6B-6	Drive Belt Replacement	6B-35
Testing Procedures.....	6B-6	Engine Oil Cooler Line Replacement	6B-35
Leak Testing.....	6B-6	Oil Cooler System Service.....	6B-37
On-Vehicle Pressure Testing.....	6B-6	Specifications	6B-41
System Checks	6B-6	Fastener Tightening Specifications.....	6B-41
Exhaust Leaks	6B-6	Special Tools.....	6B-42
Water Pump.....	6B-6		
Radiator.....	6B-6	Cranking Systems	6D2-1
Diagnosis of Radiator.....	6B-6	General Description	6D2-2
Overheat and/or Noise	6B-6	Cranking Circuit.....	6D2-2
Diagnosis/Inspection	6B-8	Starter Motor	6D2-2
Fan Blade Clutch	6B-8	Unit Repair Information	6D2-3
Noise	6B-8	Diagnosis	6D2-3
Looseness.....	6B-10	Cranking Circuit.....	6D2-3
Silicone Fluid Leaks	6B-10	Battery.....	6D2-3
Engine Overheating.....	6B-10	Wiring.....	6D2-3
Thermostat.....	6B-10	Solenoid and Control Switches.....	6D2-4
Coolant Diagnosis	6B-10	Starter Motor Noise.....	6D2-4
Hydrometer	6B-10	Pinion Clearance (Gas Engines)	6D2-4
Coolant Tester.....	6B-10	Diagnosis of Starter Motor Noise.....	6D2-7
Diagnosis of Drive Belt System	6B-13	On-Vehicle Service	6D2-8
Uncommon Cooling System Problems	6B-14	Starter Motor Replacement.....	6D2-8
On-Vehicle Service	6B-14	Starter Draw Test.....	6D2-9
Draining and Refilling the Cooling System.....	6B-14	Specifications	6D2-9
Flushing the Cooling System	6B-15	Starter Specifications	6D2-9
Scale Removal.....	6B-15	Starter Shims	6D2-10
Drain Cock Replacement.....	6B-15	Fastener Tightening Specifications.....	6D2-10
Fan Shroud Replacement.....	6B-16	Special Tools.....	6D2-10
Upper Fan Shroud.....	6B-16		
Lower Fan Shroud.....	6B-16	28-MT Starter Motors	6D2B-2
Radiator Replacement	6B-16	Diagnosis	6D2B-2
Coolant Recovery Reservoir/Surge Tank		Starter Draw Test.....	6D2B-2
Replacement.....	6B-17	Disassembly.....	6D2B-3
Radiator Hose Replacement.....	6B-19	Introduction.....	6D2B-3
4.3L and 5.0L Engine.....	6B-19	Unit Disassembly	6D2B-3
5.7L Engine.....	6B-20	Frame, Field, and Brush Holder Group	6D2B-3
7.4L Engine.....	6B-21	Gear Reduction and Drive Group	6D2B-3
Diesel Engines.....	6B-23	Driveshaft and Clutch Group.....	6D2B-5
Radiator Fan and Fan Blade Clutch		Cleaning, Inspection, and Repair.....	6D2B-6
Replacement.....	6B-23	Cleaning	6D2B-6
4.3L, 5.0L and 5.7L Engines	6B-23	Inspection	6D2B-6
7.4L and Diesel Engines.....	6B-24	Component Electrical Testing	6D2B-7
Thermostat Replacement.....	6B-25	Repair Procedures	6D2B-7
Gasoline Engines	6B-25	Lubrication.....	6D2B-9
Diesel Engines.....	6B-26	Assembly.....	6D2B-9
Water Pump Replacement.....	6B-27	Driveshaft and Clutch Group.....	6D2B-9
Gasoline Engines	6B-27	Gear Reduction and Drive Group	6D2B-9
Diesel Engines.....	6B-28	Frame, Field, and Brush Holder Group	6D2B-10
Thermostat Housing Crossover		Unit Assembly	6D2B-10
Replacement.....	6B-29	Testing After Overhaul.....	6D2B-11
Auxiliary Cooling Fan Replacement.....	6B-30	Specifications	6D2B-12
Fan Relay Replacement	6B-30		
Drive Belt Tensioner Inspection.....	6B-30	SD Starter Motor	6D2A-1
Drive Belt Tensioner Replacement.....	6B-31	SD-255 Starter Motor.....	6D2A-2
4.3L, 5.0L and 5.7L Engines	6B-31	Diagnosis	6D2A-2
C/K 2 and 3 with 7.4L Engine and A/C.....	6B-31	Starter Motor Test	6D2A-2
Diesel Engines.....	6B-31	No-Load Test.....	6D2A-2
Idle Pulley Replacement.....	6B-31	Disassembly.....	6D2A-3
4.3L, 5.0L and 5.7L Engines	6B-31	Solenoid.....	6D2A-3
7.4L Engine.....	6B-34	Frame and Field Assembly	6D2A-3

4 - INDEX

Drive End Frame Assembly.....	6D2A-3
Inspection	6D2A-4
Cleaning, Inspection, and Electrical Tests ...	6D2A-4
Assembly.....	6D2A-6
Drive End.....	6D2A-6
Frame and Field Assembly.....	6D2A-6
Pinion Clearance Check	6D2A-7
Specifications	6D2A-8

Cruise Control	9B-1
Cruise Control System	9B-2
Brake Release Switch.....	9B-2
Vehicle Speed Signal.....	9B-2
Cruise Control Module	9B-2
Multifunction Lever	9B-3
Diagnosis.....	9B-4
Preliminary Inspection.....	9B-4
Functional Check.....	9B-4
On-Vehicle Service	9B-4
Cruise Control Cable	9B-4
Cruise Control Module	9B-4
Engagement Switch	9B-5
Specifications	9B-6
Fastener Tightening Specifications.....	9B-6

D

Diesel Emissions	6E2-1
Crankcase Ventilation System.....	6E2-1
Vacuum Pump	6E2-1
Diagnosis.....	6E2-1
CDR Valve Test.....	6E2-1
On-Vehicle Service	6E2-2
CDR Valve and Hoses.....	6E2-2
Special Tools.....	6E2-3

Diesel Fuel Injection	6C2-1
------------------------------------	-------

Diesel Glow Plug Electrical System	6D6-1
---	-------

Distributors	6D4A-1
Identification.....	6D4A-1
Ignition Coil.....	6D4A-2
Secondary Wires.....	6D4A-1
Hall-Effect Switch	6D4A-2
Crankshaft Position Sensor	6D4A-2
Disassembly.....	6D4A-2
Inspection and Electrical Tests	6D4A-3
Assembly.....	6D4A-4

Doors	10A1-1
General Description	10A1-3
Doors	10A1-3
On-Vehicle Service	10A1-3
Front Doors	10A1-3
Window Regulator Handle Replacement	10A1-3
Power Accessory Switch Mounting	
Panel Replacement	10A1-4
Inside Handle Bezel Replacement	10A1-4
Power Door Lock Switch Replacement	10A1-4
Trim Panel Upper Extension	
Replacement	10A1-5
Trim Panel Replacement	10A1-5
Courtesy Lamp Replacement	10A1-6

Trim Panel Map Pocket Replacement	10A1-6
Water Deflector Replacement.....	10A1-6
Wiring Harness Replacement.....	10A1-7
Door Replacement	10A1-8
Door Hinge Replacement	10A1-9
Door Striker Bolt Replacement.....	10A1-10
Door Adjustment	10A1-11
Door Hardware Lubrication.....	10A1-11
Inside Door Handle Assembly	
Replacement.....	10A1-11
Inner Mounting Panel Assembly	10A1-12
Lock Assembly.....	10A1-12
Binding Lock Cylinders	10A1-13
Door Lock Cylinder and Outside	
Handle Replacement	10A1-13
Window Regulator Replacement	
and Motor Replacement.....	10A1-14
Window Replacement	10A1-14
Window Glass Weatherstrip	
Replacement.....	10A1-15
Front Glass Run Channel Replacement.....	10A1-15
Outside Rearview Mirror Replacement	10A1-15
Outside Rearview Mirror Lens	
Replacement.....	10A1-16
Pressure Relief Valve	10A1-16
Outside Vent Valve Assembly.....	10A1-16
Inside Module Valve Assembly.....	10A1-16
Rear Seat Access Door (Extended Cab)	
-On Vehicle Service	10A1-17
Trim Panel Replacement	10A1-17
Door Replacement	10A1-18
Door Hinge Replacement	10A1-18
Door Adjustment	10A1-19
Door Hardware Lubrication.....	10A1-19
Door Strikers	10A1-19
Door Latches	10A1-20
Check Strap	10A1-21
Door Handle and Linkage	10A1-21
Rear Doors (Crew Cab, Utility, and	
Suburban)-On Vehicle Service.....	10A1-22
Ashtray Assembly Replacement.....	10A1-22
Window Regulator Handle Replacement	10A1-22
Inside Handle Bezel Replacement.....	10A1-23
Power Window Switch Replacement	10A1-23
Speaker Grille and Speaker	
Replacement.....	10A1-23
Courtesy Lamp Replacement	10A1-24
Trim Panel Replacement	10A1-24
Inner Panel Water Deflector	
Replacement.....	10A1-25
Wiring Harness Replacement.....	10A1-25
Door Replacement	10A1-26
Door Hinge Replacement	10A1-27
Door Striker Bolt Replacement.....	10A1-28
Door Adjustment	10A1-28
Door Hardware Lubrication.....	10A1-29
Inside Door Handle Assembly	
Replacement.....	10A1-29
Inside Door Handle Bracket	
Replacement.....	10A1-29
Armrest Bracket Replacement.....	10A1-30
Lock Assembly.....	10A1-30
Outside Handle Replacement.....	10A1-31
Window Replacement	10A1-31

Window Glass Weatherstrip Replacement	10A1-32
Window Front Glass Run Channel	10A1-32
Window Regulator Replacement and Motor Replacement	10A1-33
Rear Cargo Doors (Utility and Suburban) On-Vehicle Service	10A1-33
Trim Panel Replacement	10A1-33
Window Garnish Moldings	10A1-33
Inner Panel Water Deflector Replacement	10A1-34
Access Hole Covers (Base Models Only)	10A1-34
Wiring Harness Replacement	10A1-34
Cargo Door Replacement	10A1-34
Cargo Door Hinge Check Assembly Replacement	10A1-35
Cargo Door Hinge Replacement	10A1-36
Cargo Door Body Mounted Strikers	10A1-36
Cargo Door Protectors	10A1-37
Cargo Door Lock Assembly Replacement (Right Door)	10A1-37
Lock Actuator	10A1-37
Door Lock Cylinder, Rod, and Outside Handle Replacement (Right Door)	10A1-38
Left Door Latch Control Handle	10A1-39
Left Door Mounted Striker	10A1-39
Lower Latch Replacement	10A1-39
Door Bumper Assembly Replacement	10A1-40
Upper Latch Replacement	10A1-40
Weatherstrip Replacement	10A1-41
Side Door Window Sealing Strip Replacement	10A1-41
Side Door Opening Weatherstrip Replacement	10A1-41
Side Door Roof Drip Weatherstrip Replacement	10A1-41
Side Door Auxiliary Weatherstrip Replacement	10A1-42
Cargo Door Opening Weatherstrip	10A1-42
Cargo Door Upper Weatherstrip	10A1-43
Cargo Door Corner Weatherstrip	10A1-43
Specifications	10A1-44
Fastener Tightening Specifications	10A1-44
Special Tools	10A1-44
Drive Axle Unit Repair	4D1-1
General Description	4D1-1
Fastener Tightening Specifications	4D1-2
Drive Axle components	4D1-3
Remove and Reinstall CV Joint and Seal	4D1-4
Remove Drive Axle Seal Cover (Optional)	4D1-4
Remove Deflector ring from CV Joint Assembly	4D1-4
Disassemble CV Joint and Seal	4D1-5
Disassemble CV Joint	4D1-5
Assemble CV Joint and Seal	4D1-6
Assemble CV Joint	4D1-6
Reinstall CV Joint and Seal Onto Drive Axle	4D1-8
Install Deflector Ring	4D1-10
Remove and Reinstall Tripot Joint and Seal	4D1-11

Remove Drive Axle Seal Cover (Optional)	4D1-11
Disassemble Tripot Joint and Seal	4D1-11
Assemble Tripot Joint and Seal	4D1-13
Install Tripot Joint and Seal onto Drive Axle	4D1-13
Install Drive Axle Seal Cover (Optional)	4D1-16
Duo-Servo Drum Brakes	5C2-1
General Description	5C2-2
Diagnosis	5C2-2
Lining Inspection	5C2-2
Drum Inspection	5C2-2
Surface Finish	5C2-2
Inside Diameter Check	5C2-2
Taper Check	5C2-2
On-Vehicle Service	5C2-3
Drum	5C2-3
Linings	5C2-3
Wheel Cylinder	5C2-4
Backing Plate	5C2-4
Adjustment	5C2-4
Parking Brake Adjustment	5C2-5
Unit Repair	5C2-5
Drums	5C2-5
Cracked, Scored, or Grooved	5C2-5
Out-of-Round or Tapered	5C2-5
Refinishing	5C2-5
New Replacement Drum Refinishing	5C2-5
Balance	5C2-5
Wheel Cylinder	5C2-5
Specifications	5C2-6
Brake Systems	5C2-6
Drum Diameters	5C2-7
Fastener Tightening Specifications	5C2-7

E

Electrical Diagnosis	8A
A/C Compressor Clutch	8A-64-1
A/C Compressor Clutch Relay	8A-64-3
A/C Compressor Cycling Switch	8A-64-1
A/C High Pressure Cutout Switch	8A-64-1
A/C Low Pressure Cutout Switch	8A-64-0
Air Bag Warning Lamp	8A-47-1
Ashtray Lamp	8A-114-1
Audio Alarm Module	8A-76-0
Auxiliary Battery	8A-17-0
Auxiliary Battery Relay	8A-17-0
Auxiliary Cooling Fan Relay	8A-31-0
Auxiliary Engine Cooling Fan Motor	8A-31-0
Auxiliary Heater Control Switch	8A-63-2
Auxiliary Heater and A/C Controls, Front	8A-65-2
Auxiliary Heater and A/C Controls, Rear	8A-65-2
Auxiliary Heater and A/C Logic Control Module	8A-65-2
Auxiliary Mode Door Motor, Rear	8A-65-3
Auxiliary Temperature Door Motor, Rear	8A-65-3
Backup Lamps	8A-112-0
Backup Lamp Switch	8A-112-0
Balance Fuel Pump	8A-81-4
Battery, Auxiliary	8A-17-0
Battery, LH (Diesel)	8A-30-4, 8A-30-5
Battery, RH (Diesel)	8A-30-4, 8A-30-5
Battery, RH (Gas)	8A-30-0

6 - INDEX

Blower Motor Front.....	8A-63-0	Fuel Gage Sender.....	8A-81-5
Blower Motor, Rear.....	8A-63-3	Fuel Pump Balance Module.....	8A-81-4
Blower Resistor Block.....	8A-63-0	Fuel Pump Balance Relay.....	8A-81-4
Blower Resistor Block, Rear (Auxiliary HVAC).....	8A-63-3	Fuel Pump and Sender.....	8A-81-4
Blower Switch.....	8A-64-0	Fuel Tank Sender Module.....	8A-81-7
Blower Switch, Rear.....	8A-63-2	Fuse Block, I/P.....	8A-11-0
Brake Pressure Warning Switch.....	8A-44-0	Generator.....	8A-30-1, 8A-30-3
Brake/Transmission Shift Interlock (BTSI) Solenoid.....	8A-138-0	Hazard Flasher.....	8A-110-0
Cargo Door Defogger Grid, LH Rear.....	8A-61-0	Headlamp & Panel Dimmer Switch.....	8A-102-1
Cargo Door Defogger Grid, RH Rear.....	8A-61-0	Headlamp Dimmer Switch.....	8A-102-1
Cargo Door Jamb Switch, LH.....	8A-114-3	Headlamps, (Base).....	8A-102-1
Cargo Door Jamb Switch, RH.....	8A-114-3	Headlamps, (Quad Halogen).....	8A-102-3
Cargo Lamp.....	8A-110-7	Heater and A/C Control Module.....	8A-61-0
Cargo Lamp Switch.....	8A-110-7	High Blower Relay, Front.....	8A-63-0
Center High Mount Stoplamp (CHMSL) - Pickup.....	8A-110-7	High Blower Relay, Rear (auxiliary HVAC).....	8A-63-3, 4
Center High Mount Stoplamp (CHMSL) - Suburban, Utility.....	8A-110-4	Horn.....	8A-40-0
Cigar Lighter.....	8A-114-9	Horn Relay.....	8A-40-0
Clearance Lamps, Rear, LH.....	8A-110-3	Identification Lamps.....	8A-110-2
Clearance Lamps, Rear, RH.....	8A-110-3	Inflatable Restraint Sensing and diagnostic Module.....	8A-47-1
Clearance Lamps, Roof.....	8A-110-2	Inflatable Restraint Front End Sensor.....	8A-47-1
Clutch Pedal Position Switch.....	8A-30-0	Inflatable Restraint I/P Module.....	8A-47-0
Contact Switch, LH Cargo Door.....	8A-61-0	Inflatable Restraint I/P Module Enable Switch.....	8A-47-0
Contact Switch, RH Cargo Door.....	8A-61-0	Inflatable Restraint Steering Wheel Module.....	8A-47-1
Convenience Center.....	8A-11-4	I/P Compartment Box Lamp.....	8A-114-0
Courtesy Lamps.....	8A-114-0	I/P Fuse Block.....	8A-11-0
Cruise Control Module.....	8A-34-1	Illuminated Vanity Mirrors.....	8A-114-11
Cruise Control Switch.....	8A-34-0	Ignition Switch.....	8A-30-0
Daytime Running Lamps (DRL) Module.....	8A-102-0	Instrument Cluster.....	8A-81-0
Daytime Running Lamps (DRL) Relay.....	8A-102-0	Interior Lamp Control Module.....	8A-114-10
Diagnostic Link Connector (DLC).....	8A-50-0	Key-in Warning, Buzzer Switch.....	8A-76-0
Dome Lamp Defeat Switch.....	8A-114-0	License Lamps.....	8A-110-5
Dome Lamp, Front.....	8A-114-0	Liftgate Release Motor.....	8A-134-0
Dome/Reading Lamps.....	8A-114-4, 5, 6, 7, 8	Low Blower Relay, Rear.....	8A-63-3
Door Jamb Switch, LH Front.....	8A-114-0	Low Engine Coolant Level Indicator Module (Diesel).....	8A-81-3
Door Jamb Switch, RH Front.....	8A-114-0	Lumbar Seat Pump.....	8A-141-1
Door Lock Control Module.....	8A-130-0	Lumbar Seat Switch.....	8A-141-1
Door Lock Motor, LH Front.....	8A-130-1	Medium Blower Relay, Rear.....	8A-63-3
Door Lock Motor, LH Rear.....	8A-130-1	Mode Door Motor.....	8A-65-1, 3
Door Lock Motor, RH Front.....	8A-130-1	Oil Pressure Switch and Sender.....	8A-81-0
Door Lock Motor, RH Rear.....	8A-130-1	Overhead Console Lamps.....	8A-114-8
Door Lock Motor, RH Rear Cargo Door.....	8A-130-1	Park Brake Warning Switch.....	8A-102-1, 8A-41-0
Door Lock Relay.....	8A-130-1	Park/Neutral Position Switch.....	8A-38-1
Door Lock Switch, LH Front.....	8A-130-0	Power Amplifier.....	8A-150-1
Door Lock Switch, RH Front.....	8A-130-0	Power Amplifier Relay.....	8A-150-1
Door Lock Switch, Rear.....	8A-130-0	Power Front Seat Control Switch.....	8A-140-0
Electrochromatic Rearview Mirror with Compass.....	8A-84-0	Power Front Seat Forward/Rearward Motor.....	8A-140-0
Electronic Brake Control Module.....	8A-44-0	Power Front Seat Front Tilt Motor.....	8A-140-0
Electronic Variable Orifice Solenoid.....	8A-45-0	Power Front Seat Rear Tilt Motor.....	8A-140-0
Endgate Marker Lamps.....	8A-110-3	Power Outside Rearview Mirror Switch.....	8A-147-0
Endgate Release Motor.....	8A-134-0	Power Outside Rearview Mirrors.....	8A-147-0
Fog Lamp Relay.....	8A-102-4	Power Seat Control Switch.....	8A-140-0
Fog Lamp Switch.....	8A-102-4	Power Steering Control Module.....	8A-45-0
Fog Lamps.....	8A-102-4	Power Window Master Switch.....	8A-120-0
Four-Wheel Drive Indicator Lamp.....	8A-38-0	Power Window Motor.....	8A-120-0, 1, 2
Front Axle Solenoid.....	8A-38-2	Power Window Switches.....	8A-120-0, 1, 2
Front Axle Switch.....	8A-38-2	Radio.....	8A-150-0
Front Park/Turn Lamps.....	8A-110-0	Rear Dome Lamp.....	8A-114-3
Front/Rear Heater, A/C Control Logic Module (w/Rear A/C).....	8A-63-1	Rear Liftgate Defogger Grid.....	8A-61-0

Rear Window Defogger Switch	8A-61-0
Rear Window Release Solenoid	8A-134-0
Rear Window Release Switch	8A-134-0
Rear Window Washer Pump Motor	8A-92-0
Rear Window Wiper/Washer Module	8A-92-0
Rear Window Wiper/Washer Switch	8A-92-0
Recirculation Door Motor	8A-65-1
Remote Control Door Lock Receiver	8A-132-1, 3
Remote Outside rearview Mirror Switch	8a-114-1
Side Marker Lamps, Front	8A-110-0
Speakers	8A-150-0, 1, 2
Starter Motor	8A-30-0
Starter Relay	8A-30-0
Starter Solenoid	8A-30-0, 4
Steering Wheel Position Sensor	8A-45-0
Stoplamp Relay (Pick Up Only)	8A-110-1
Tail, Stop and, Turn Signal Lamp Assembly	8A-110-1
TCC/Stoplamp Switch	8A-34-0
Temperature Door Motor	8A-65-1,
Transfer Case Control Module	8A-38-1
Transfer Case Encoder	8A-38-1
Transfer Case Encoder Motor	8A-38-1
Transfer Case Relay	8A-38-2
Transfer Case Shift Illumination Lamp	8A-38-3
Transfer Case Synchronizer	8A-38-2
Transfer Case Switch	8A-38-2
Transfer Case Select Switch	8A-38-0
Transmission Range Switch	8A-30-0
Turn Signal Flasher	8A-110-0
Turn/Hazard Switch	8A-110-0
Underhood Fuse-Relay Center	8A-11-2
Underhood Lamp	114-9
Underhood Reel Lamp	8A-114-9
Water Valve	8A-64-0
Water-in-Fuel Sensor (Diesel)	8A-81-3
Wheel Speed Sensors	8A-44-1
Window Lockout Switch	8A-120-0
Windshield Washer Pump Motor (Front)	8A-91-0
Windshield Wiper Motor Module	8A-91-0
Windshield Wiper/Washer Switch	8A-91-0
Endgate	10A5-1
On-Vehicle Service (Pickup Models)	10A5-1
Endgate Replacement	10A5-1
Endgate Latch Operating Handle Replacement	10A5-2
Endgate Latch and Rod Replacement	10A5-3
Striker and Striker Bolt Replacement	10A5-4
Side Panel Lower Hinge Replacement	10A5-4
Endgate Hinge Replacement	10A5-4
On-Vehicle Service (Utility Models)	10A5-4
Endgate Replacement	10A5-4
Torque Rod Replacement	10A5-5
Trim Panel Replacement	10A5-5
Endgate Latch Operating Handle Replacement	10A5-6
Endgate Latch Assembly Replacement (Right or Left)	10A5-6
Endgate Latch Striker Adjustment	10A5-7
Lock Assembly Replacement	10A5-7
Endgate Belt Weatherstrip Replacement	10A5-7
Endgate Window Striker Replacement	10A5-7
Endgate Window Hinge Replacement	10A5-8

Endgate Window Support Replacement	10A5-8
Specifications	10A5-9
Fastener Tightening Specifications	10A5-9

Engine Controls Section 6E

Engine Coolant Heater	9E-1
General Description	9E-1
On-Vehicle Service	9E-1
Engine Coolant Heater	9E-1
Specifications	9E-5
Fastener Tightening Specifications	9E-5

Engine Mechanical Section 6A

Exhaust System	6F-1
General Description	6F-1
Diagnosis of Exhaust System	6F-2
On-Vehicle Service	6F-3
Inspection	6F-3
Removing Exhaust Parts	6F-3
Installing Exhaust Parts	6F-3
Gasoline Engine Catalytic Converter Replacement (Below 8600 lb GVWR)	6F-3
Gasoline Engine Catalytic Converter Replacement (8600 lb and Over GVWR)	6F-3
Diesel Engine Catalytic Converter Replacement (All GVWR)	6F-4
Specifications	6F-18
Fastener Tightening Specifications	6F-18

F

Four Wheel AntiLock Brake System	5E1-1
Abbreviations/Definitions	5E1-2
Antilock Brake System Introduction	5E1-2
Wheel Slip	5E1-2
Steering Control	5E1-3
Basic Knowledge Required	5E1-3
Tires and Antilock Brakes	5E1-3
Antilock Brake System Operation	5E1-3
Warning/Indicator Lamp Operation	5E1-3
Self Tests	5E1-3
Normal Braking Mode	5E1-3
Antilock Braking Mode	5E1-3
Sequence of Events	5E1-4
Isolation Mode (Pressure Maintain)	5E1-5
Dump Mode (Pressure Decrease)	5E1-5
Reapply Mode (Pressure Increase)	5E1-6
Brake Release	5E1-6
System Components	5E1-6
Electro-hydraulic Control Unit	5E1-6
Front Wheel Speed Sensor	5E1-7
Front Wheel Speed Sensor Tone Wheels	5E1-7
Wheel Speed Sensor Calibration	5E1-7
Diagnosis	5E1-8
Diagnostic Process	5E1-8
Self-Diagnostics	5E1-9
Displaying Diagnostic Trouble Codes	5E1-9
Clearing Diagnostic Trouble Codes	5E1-9
Intermittence and Poor Connections	5E1-9
Diagnostic Charts	5E1-9
Diagnostic System Check	5E1-10

8 - INDEX

4WAL Wiring Diagram.....	5E1-13
4WAL Connector Face Views.....	5E1-17
Diagnostic Trouble Code and Symptom Table.....	5E1-18
On-Vehicle Service.....	5E1-92
Service Precautions.....	5E1-92
Checking and Adding Fluid.....	5E1-92
ABS Bleeding Procedure.....	5E1-92
Two Person Bleeding Procedure.....	5E1-92
Electronic Brake Control Module Replacement.....	5E1-92
Combination Valve Replacement.....	5E1-93
Tube Adapters.....	5E1-94
Brake Pressure Modulator Valve Replacement.....	5E1-94
Front Wheel Speed Sensor Replacement.....	5E1-95
Warning/Indicator Lamps.....	5E1-100
Specifications.....	5E1-101
Fastener Tightening Specifications.....	5E1-101
Special Tools.....	5E1-101

Frame and Bumpers	2A-1
General Description.....	2A-2
Diagnosis of the Frame.....	2A-3
Minimizing Frame Service.....	2A-4
Checking Frame Alignment.....	2A-4
Determining the Frame Centerline.....	2A-5
Horizontal Check.....	2A-5
Datum Plane.....	2A-5
Center Plane.....	2A-5
Centerline Length.....	2A-5
Vertical Body Zero Line.....	2A-5
Straightening Frames.....	2A-5
Repairing Cracks.....	2A-7
Welding.....	2A-8
On-Vehicle Service.....	2A-8
Front Air Deflector Replacement.....	2A-8
Front Bumper Replacement.....	2A-8
Front Bumper Filler Center Panel Replacement.....	2A-9
Front Bumper Filler Side Panel Replacement.....	2A-10
Front License Plate Bracket Replacement.....	2A-10
Tow Hooks.....	2A-10
Engine Protection Shield.....	2A-12
Rear Bumper Step Pad Replacement.....	2A-12
Rear Bumper Brace and Bracket Replacement.....	2A-12
Hitch Platform and License Plate Bracket Replacement.....	2A-13
Specifications.....	2A-17
Fastener Tightening Specifications.....	2A-17

Front Disc Brakes	5B1-1
General Description.....	5B1-2
Rotor.....	5B1-2
Caliper.....	5B1-2
Diagnosis.....	5B1-2
Lining Inspection.....	5B1-2
Rotor Inspection.....	5B1-3
Rotor Tolerance and Surface Finish.....	5B1-3
Thickness Variation Check.....	5B1-3
Lateral Runout Check.....	5B1-3
Caliper Inspection.....	5B1-4

On-Vehicle Service.....	5B1-4
Caliper.....	5B1-4
Delco.....	5B1-4
Bendix®.....	5B1-5
Linings.....	5B1-8
Delco.....	5B1-8
Bendix®.....	5B1-8
Burnishing Linings and Rotors.....	5B1-10
Caliper and Anchor Plate Wear Adjustments.....	5B1-10
Anchor Plate.....	5B1-11
Rotor.....	5B1-11
Unit Repair.....	5B1-11
Refinishing Brake Rotors.....	5B1-11
Caliper.....	5B1-12
Delco.....	5B1-12
Bendix®.....	5B1-14
Specifications.....	5B1-16
Brake Systems.....	5B1-16
Rotor Thickness.....	5B1-16
Bendix Caliper Wear Shim Specifications.....	5B1-16
Fastener Tightening Specifications.....	5B1-17
Special Tools.....	5B1-17

Front Driving Axle	4C-1
General Description.....	4C-2
Diagnosis of Front Axle.....	4C-2
Front Axle Noise Diagnosis.....	4C-2
Determining The Type of Noise.....	4C-2
Diagnosis of Drive Axles (Halfshafts).....	4C-3
Diagnosis of Four-Wheel Drive.....	4C-3
On-Vehicle Service.....	4C-4
Front Differential Carrier Shield Replacement.....	4C-4
Drain and Fill.....	4C-4
Indicator Switch Replacement.....	4C-5
Thermal Actuator Replacement.....	4C-5
Front Axle Vent Hose Replacement.....	4C-6
Drive Axle (Halfshaft) Replacement.....	4C-6
Axle Shaft (Output Shaft), Bearing, Seal and Tube Assembly Replacement (Right Side).....	4C-10
Axle Shaft (Output Shaft) and Seal Replacement (Left Side).....	4C-11
Shift Fork Replacement.....	4C-11
Differential Pilot Bearing Replacement.....	4C-11
Pinion Flange, Dust Deflector, and Oil Seal Replacement.....	4C-12
Carrier Replacement.....	4C-13
Carrier Case Bushing Replacement.....	4C-14
Specifications.....	4C-14
Fastener Tightening Specifications.....	4C-14
Lubrication.....	4C-15
Special Tools.....	4C-15

8 1/4 and 9 1/4 Inch Ring Gear	4C2-1
General Description.....	4C2-2
Disassembly of the Axle.....	4C2-2
Inspection.....	4C2-2
Disassembly.....	4C2-2
Cleaning.....	4C2-4
Inspection.....	4C2-4
Axle Housing.....	4C2-5
Differential.....	4C2-5

Pinion and Ring Gear	4C2-5
Bearings	4C2-6
Shims, Thrust Washers, and Adjuster Sleeves	4C2-6
Shift Mechanism	4C2-6
Actuator Check	4C2-7
Assembly of the Axle	4C2-8
Pinion Bearing Cup Installation	4C2-8
Pinion Depth Adjustment	4C2-9
Pinion Installation	4C2-10
Differential Case Assembly	4C2-11
Differential Assembly Installation	4C2-11
Adjusting Backlash	4C2-12
Measuring Backlash	4C2-13
Gear Tooth Contact Pattern Check	4C2-13
Gear Tooth Terms	4C2-13
Test	4C2-14
Adjustments Affecting Tooth Contact	4C2-14
Carrier Case Assembly	4C2-14
Axle Tube Assembly	4C2-15
Assembly	4C2-15
Output Shaft Shim Selection	4C2-15
Final Assembly	4C2-17
Drive Axle Assembly	4C2-17
Outer Deflector Ring Replacement	4C2-17
ABS Sensor Ring Replacement	4C2-18
Outer Joint Seal Replacement	4C2-18
Outer Joint Assembly Replacement	4C2-20
Inner Tripot Seal Replacement	4C2-21
Specifications	4C2-23
Fastener Tightening Specifications	4C2-23
Available Shim Sizes	4C2-23
Pinion Preload and Backlash	4C2-23
Lubrication	4C2-23
Special Tools	4C2-23
Front Suspension and Axle	3C-1
General Description	3C-2
Diagnosis of Front Suspension	3C-3
Ball Joint Wear Check	3C-4
Diagnosis of Shock Absorbers	3C-5
Shock Absorber Test	3C-6
Diagnosis of Wheel Bearings	3C-6
On-Vehicle Service: Two-Wheel Drive	
Front Suspension	3C-6
Wheel Bearing Adjustment	3C-6
Hub, Bearing, and Seal Replacement	3C-9
Wheel Hub Bolt Replacement	3C-10
Shock Absorber Replacement	3C-10
Stabilizer Shaft Replacement	3C-11
Lower Ball Joint Replacement	3C-12
Upper Ball Joint Replacement	3C-14
Steering Knuckle Replacement	3C-15
Coil Spring Replacement	3C-16
Upper Control Arm and Bushing Replacement	3C-18
Lower Control Arm and Bushing Replacement	3C-19
On-Vehicle Service: Four-Wheel Drive	
Front Suspension	3C-19
Shock Absorber Replacement	3C-19
Stabilizer Shaft Replacement	3C-20
Rotor Replacement	3C-21
K1 and K2 Models	3C-21

K3 Models	3C-21
Wheel Hub Bolt Replacement	3C-22
Hub and Bearing, Knuckle, and Seal Assembly Replacement	3C-23
Upper Ball Joint Replacement	3C-24
Lower Ball Joint Replacement	3C-24
Upper Control Arm and Bushing Replacement	3C-26
Lower Control Arm and Bushing Replacement	3C-27
Torsion Bar(s) and Support Assembly Replacement	3C-28
Torsion Bar(s) and Support Assembly Replacement (Four Door Utility)	3C-30
On Vehicle Service: I-Beam Front Suspension (C 3500HD)	3C-31
Shock Absorber	3C-31
Stabilizer Shaft	3C-31
Wheel Hub/Rotor Assembly	3C-31
Wheel Bearing Adjustment	3C-34
Wheel Hub Bolt Replacement	3C-35
Steering Arm, Knuckle, and Spindle	3C-35
Front Axle	3C-36
Leaf Springs	3C-37
Specifications	3C-39
Fastener Tightening Specification	3C-39
Special Tools	3C-40

Front Wheel Alignment	3A-1
General Description	3A-2
Definition of Terms	3A-2
Caster	3A-2
Camber	3A-2
Toe-In	3A-2
Preliminary Inspections	3A-2
Diagnosis of Front Wheel Alignment	3A-5
On-Vehicle Service	3A-5
Measuring Front Wheel Alignment	3A-5
"Z" Height	3A-6
"D" Height	3A-6
Caster Adjustment	3A-6
Camber Adjustment	3A-6
Toe-In Adjustment	3A-6
Frame Bracket Knockout Removal	3A-7
Two Wheel Drive	3A-7
Four Wheel Drive	3A-8
Two Wheel Drive Alignment Specifications	3A-9
Four Wheel Drive Alignment Specifications	3A-10
Specifications	3A-11
Fastener Tightening Specifications	3A-11
Special Tools	3A-11

G

General Information	0A-1
Supplemental Inflatable Restraint (SIR) Handling	0A-2
When to Disconnect the Negative Battery Cable	0A-2
Handling Electrostatic Discharge (ESD) Sensitive Parts	0A-2
Replacement Labels	0A-2
Service Parts Identification Label	0A-2
Special Tool Ordering Information	0A-3

10 - INDEX

Diagnostic Worksheet	0A-3
Vehicle Certification Label	0A-3
Vehicle Identification Number (VIN)	0A-4
Engine Identification Number	0A-5
Transmission Identification Number	0A-5
Engine and Transmission Applications	0A-9
General Vehicle Lifting and Jacking	0A-10
Vehicles under 12,000 Lb GVWR	0A-11
Vehicles between 12,000 and 15,000 Lb GVWR	0A-11
Lifting with a Hoist	0A-11
Lifting with a Floor Jack	0A-12
Lock Cylinders	0A-12
Key Identification and Usage	0A-12
Cutting Keys	0A-12
Replacement Lock Cylinders	0A-12
Assembling and Coding Lock Cylinders	0A-13
Ignition Lock Cylinders	0A-13
All Other Lock Cylinders	0A-14
Metric Fasteners	0A-14
English to SI Metric Conversion	0A-15
Fastener Strength Identification	0A-15
Prevailing Torque Fasteners	0A-15
J 1930 Word Conversion	0A-16
Symbols, Abbreviations, and Acronyms	0A-18
Regular Production Option (RPO) Codes	0A-24

General Engine Mechanical	6A1-1
Statement on Cleanliness and Care	6A1-2
Use of RTV Sealer and Anaerobic Gasket Eliminator	6A1-2
Replacing Engine Gaskets	6A1-3
Cylinder Bores, Pistons, Rings, and Connecting Rods	6A1-3
Measuring Cylinder Bore Taper and Out-of-Round	6A1-3
Cylinder Bore Reconditioning	6A1-3
Removing Cylinder Bore Ridge	6A1-4
Boring	6A1-4
Honing	6A1-5
Piston and Connecting Rod	6A1-5
Piston Selection	6A1-7
Camshaft Bearings	6A1-9
Camshaft Bearing Removal	6A1-9
Camshaft Measurements	6A1-9
Camshaft Bearing Installation	6A1-10
Exhaust Manifold	6A1-11
Exhaust Manifold Flange Measurement	6A1-11
Cylinder Head	6A1-11
Disassembly	6A1-11
Repair	6A1-13
Assembly	6A1-13
Crankshaft and Connecting Rod Bearings	6A1-14
Measuring Bearing Clearance	6A1-14
Crankshaft Runout	6A1-15
Connecting Rod Side Clearance	6A1-16
Crankshaft End Play	6A1-16
Thread Repair	6A1-17

H

HD6/HT6 Air Conditioning Compressor Service or Unit Repair R-134a	1D2-1
General Description	1D2-1

Metric Thread size Information	1D2-3
Unit Repair	1D2-3
Minor Compressor Repair Procedures	1D2-3
Compressor Clutch Plate and Hub Assembly	1D2-3
Compressor Clutch Rotor and/or Bearing	1D2-4
Compressor Clutch Coil	1D2-7
Major Compressor Repair Procedures	1D2-8
Compressor Shaft Seal Replacement	1D2-8
Seal Leak Detection	1D2-8
Compressor Pressure Relief Valve	1D2-10
Control Switches	1D2-11
Compressor Leak Testing	1D2-11

Heating and Ventilation	1A-1
General Description	1A-2
Heater System	1A-2
Controls	1A-2
Temperature Rotary Knob	1A-2
Mode Rotary Knob	1A-2
Blower Speed Control	1A-2
Air Distribution System	1A-3
Temperature Valve and Heater Core	1A-3
Mode Valves	1A-3
Operating Modes	1A-3
Vent Mode	1A-3
Heater Mode	1A-3
Defrost Mode	1A-3
Auxiliary Heater	1A-3
Blower Motor Control Switch	1A-3
Diagnosis of the Heater	1A-3
Functional Test	1A-3
Heater Output Temperature Check	1A-4
Insufficient Heating or Defrosting	1A-4
Improper Air Delivery	1A-4
High Temperature Control Effort	1A-4
Blower Noise	1A-4
Excessive Heat	1A-4
On-Vehicle Service	1A-10
Control Assembly and Blower Switch	1A-10
Control Assembly Lamp Bulb	1A-10
Temperature Control Cable	1A-10
Defrost Control Cable	1A-11
Blower Motor Resistor	1A-11
Blower Motor and Fan	1A-11
Heater Core	1A-12
Air Distributor Duct	1A-13
Rear Seat Floor Heat Ducts (Suburban and Four Door Utility)	1A-13
Heater Hoses	1A-13
Heater Inlet Hose (Gasoline Engines)	1A-13
Heater Inlet Hose (Diesel Engines)	1A-14
Heater Outlet Hose (4.3L, 5.0L, and 5.7L Engines)	1A-14
Heater Outlet Hose (7.4L Engine)	1A-16
Heater Outlet Hose (Diesel Engines)	1A-16
Auxiliary Heater (Suburban)	1A-16
Control Switch	1A-16
Front Overhead (Aux. Heater and A/C)	1A-16
Center Overhead (Aux. Heater and A/C)	1A-17
Heater Hoses	1A-17
Front Auxiliary Hose Assembly	1A-17
Rear Auxiliary Hose Assembly	1A-17
Heater Core	1A-19

Blower Motor and Fan.....	1A-19	Refrigerant Oil Loss Due to a Large Leak ..	1B-25
Blower Motor Resistor	1A-20	Charging	1B-25
Specifications	1A-22	Successful Transfer Complete	1B-25
Fastener Tightening Specifications.....	1A-22	Unsuccessful Transfer.....	1B-26
Special Tools.....	1A-22	Diagnosis of the Refrigerant Recovery, Recycling, and Recharging System.....	1B-26
Heating, Ventilation and Air Conditioning	1B-1	On-Vehicle Service	1B-27
General Description	1B-3	Compressor	1B-27
CCOT A/C System	1B-3	4.3L, 5.0L, and 5.7L Engines	1B-27
Unit Repair Information	1B-4	7.4L Engines.....	1B-28
Controls	1B-4	6.5L Diesel Engines	1B-28
Air Distribution System	1B-4	Compressor Sealing Washers.....	1B-29
Ducts and Outlets.....	1B-4	Compressor and Condenser Hose Assembly	1B-29
Refrigeration System.....	1B-4	Compressor Pressure Switch	1B-31
Accumulator	1B-4	Evaporator Tube.....	1B-32
Compressor.....	1B-5	Blower Motor Relay	1B-32
Condenser.....	1B-5	Condenser	1B-33
Expansion Tube (Orifice).....	1B-5	Accumulator.....	1B-34
Evaporator.....	1B-5	Expansion (Orifice) Tube	1B-35
Heater Core	1B-5	Evaporator Core.....	1B-35
High Pressure Relief Valve	1B-5	Blower Motor and Fan.....	1B-36
Refrigerant-134a	1B-5	Blower Motor Resistor	1B-37
Heater System.....	1B-6	Control Assembly and Blower Switch.....	1B-37
Relays and Switches	1B-6	Heater Hoses	1B-37
Blower Controls	1B-6	Heater Core.....	1B-37
Compressor Pressure Switch.....	1B-6	Heater Water Valve (If Equipped)	1B-37
High Pressure Cutoff Switch.....	1B-6	Air Distributor Duct	1B-37
Pressure Cycling Switch	1B-6	Mode Actuator.....	1B-38
Refrigerant System Diagnosis.....	1B-7	Temperature Actuator.....	1B-39
Functional Test	1B-7	On-Vehicle Service—Rear A/C System (Suburban)	1B-40
Performance Test	1B-7	Control Assembly	1B-40
Leak Testing	1B-8	Front Overhead (Aux. Heater and A/C)	1B-40
Electronic Leak Detector	1B-8	Center Overhead (Aux. Heater and A/C)....	1B-40
Service Ports/Access Valves.....	1B-14	Evaporator Tube.....	1B-40
Evaporator Core	1B-14	Compressor and Condenser Hose Assembly	1B-41
Compressor Block Fitting and Shaft Seal... 1B-15		Rear Auxiliary Hose Assembly	1B-43
CCOT Air Conditioning System		Evaporator Core.....	1B-45
Diagnosis Charts	1B-15	Blower Motor Resistor	1B-45
Blower Noise	1B-15	Blower Motor and Fan.....	1B-46
Diagnosis of Air Conditioning (Heater)	1B-16	Specifications	1B-46
A/C Noise Diagnosis	1B-17	Fastener Tightening Specifications.....	1B-46
A/C Odor Diagnosis.....	1B-17	General Specifications	1B-47
Refrigeration System Services.....	1B-18	System Capacities	1B-47
Replacing O-Ring Seals	1B-18	R-134a Metric Fitting Sizes	1B-47
Replacing Dual O-Ring Seals.....	1B-18	Special Tools.....	1B-48
Servicing Dual O-Ring Seals	1B-18	Hydraulic Brakes	5A-1
Handling Refrigerant-134a	1B-18	General Description	5A-2
Handling Refrigerant Lines and Fittings.....	1B-19	Fluid and Fluid Handling	5A-2
Maintaining Chemical Stability.....	1B-20	Substandard or Contaminated Brake Fluid... 5A-2	
Refrigerant and Oil Capacity	1B-20	Flushing the System	5A-2
Refrigerant Recovery and Recycling, Adding Oil, Evacuating and Recharging Procedures	1B-21	Stolamp Switch	5A-2
General Description.....	1B-21	Warning/Indicator Lamp Operation.....	5A-2
Station (ACR4) Setup and Maintenance.....	1B-21	"Brake" Lamp	5A-2
Initial Setup.....	1B-21	"Antilock" Lamp.....	5A-2
Operational Setup.....	1B-21	Diagnosis	5A-2
Control Panel Functions.....	1B-21	Brake System Testing	5A-2
Digital Display Functions.....	1B-22	External Conditions That Affect Brake Performance	5A-3
Maintenance.....	1B-22	Brake Pedal Travel	5A-3
Refrigerant Recovery.....	1B-22	Brake Fluid Leaks.....	5A-3
Evacuation	1B-23		
A/C System Oil Charge Replenishing	1B-24		
Refrigerant Oil Distribution	1B-24		

12 - INDEX

Brake Hose and Pipe Inspection	5A-3
Brake System Diagnosis	5A-3
On-Vehicle Service	5A-5
Filling Master Cylinder Reservoir	5A-5
Brake Pedal	5A-5
Stoplamp Switch	5A-5
Pipes, Hoses, and Fittings	5A-6
Pipe Replacement	5A-6
Hose Replacement	5A-6
Bleeding Hydraulic Brake System	5A-6
Manual Bleeding	5A-6
Pressure Bleeding	5A-8
Flushing Brake Hydraulic System	5A-8
Specifications	5A-9
Brake Systems	5A-9
Fastener Tightening Specifications	5A-9
Special Tools	5A-10
Hydraulic Brake Booster	5D2-1
General Description	5D2-2
Booster Assembly	5D2-2
Power Steering Pump	5D2-2
Pipes, Hoses, and Fittings	5D2-2
Fluid and Fluid Handling	5D2-2
Substandard or Contaminated Fluid	5D2-2
Flushing the Hydraulic Booster System	5D2-2
Power Brake Units	5D2-3
Diagnosis of the Hydraulic Booster System	5D2-6
Hydraulic System Fluid Loss	5D2-6
Belt Tension	5D2-6
Fluid Level Inspection	5D2-6
Pipes, Hoses, and Fittings	5D2-6
System Tests	5D2-7
Noise Diagnosis	5D2-7
Functional Test	5D2-7
Accumulator Leakdown Test	5D2-7
Seal Leak Diagnosis	5D2-8
On-Vehicle Service	5D2-8
Service Precautions	5D2-8
Checking and Adding Fluid	5D2-8
Bleeding the Hydraulic Booster System	5D2-8
Flushing the Hydraulic Booster System	5D2-8
Pipes, Hoses, and Fittings	5D2-8
Booster Assembly	5D2-8
Power Steering Pump	5D2-9
Specifications	5D2-11
Brake Systems	5D2-11
Fastener Tightening Specifications	5D2-11
Hydraulic Brake Booster Unit Repair	5D2A-1
Accumulator	5D2A-1
Check Valve	5D2A-2
Gaging Procedure	5D2A-3
Power Steering Pump	5D2A-3
Specifications	5D2A-4

I

Ignition System	6D4-1
Distributor Ignition (DI) System	6D4-2
Ignition Base Timing	6D4-3
Spark Plugs	6D4-3
Spark Plug Wires	6D4-3
Diagnosis	6D4-3
Distributor Ignition (DI) System	6D4-3

Distributor Inspection	6D4-3
Ignition Coil Test	6D4-4
Visual Inspection of Spark Plug Wires and Boots	6D4-4
Diagnosis of Spark Plugs	6D4-5
On-Vehicle Service	6D4-5
Service Precautions	6D4-5
Distributor Replacement	6D4-6
Ignition Coil Replacement	6D4-8
Spark Plug Replacement	6D4-9
Spark Plug Wiring and Boots	6D4-9
Spark Plug Wire Replacement	6D4-10
Specifications	6D4-14
Spark Plugs	6D4-14
Fastener Tightening Specifications	6D4-14
Special Tools	6D4-14

Instrument Panel and Gages	8C-1
General Description	8C-2
Electrostatic Discharge (ESD) Notice	8C-2
Instrument Panel	8C-2
Instrument Cluster	8C-2
Instrument Panel Harness	8C-2
Heater and Air Conditioning Harness	8C-2
Seat Belt Alarm	8C-4
Fuse Block and Convenience Center	8C-5
Engine Control Switch (Ignition Switch)	8C-5
Electric Speedometer	8C-5
Vehicle Speed Sensor	8C-5
Vehicle Speed Sensor Calibrator Module	8C-5
Fuel Gage	8C-6
Fuel Gage Sender	8C-7
"Check Gages" Lamp	8C-8
Coolant Temperature Gage	8C-8
"Low Coolant" Lamp	8C-8
Oil Pressure Gage	8C-8
Voltmeter	8C-8
Charging System Warning System	8C-8
Malfunction Indicator Lamp (MIL)	8C-8
Brake Warning System	8C-8
Electronic PRNDL	8C-8
On-Vehicle Service	8C-9
Electrostatic Discharge (ESD) Notice	8C-9
Instrument Cluster and Indicator Lamp Replacement	8C-9
Transmission Indicator (PRNDL) Replacement	8C-9
Instrument Panel Fuse Block Replacement	8C-9
Convenience Center Replacement	8C-10
Instrument Panel Assembly Replacement	8C-10
Vehicle Speed Sensor Replacement	8C-14
Vehicle Speed Sensor Calibrator Module Replacement	8C-14
Coolant Temperature Sender Replacement	8C-14
Oil Pressure Sender Replacement	8C-15
"Low Coolant" Module Replacement	8C-15
Engine Control Switch (Ignition Switch) Replacement	8C-16
Accessory Switch Replacement	8C-16
Inflatable Restraint I/P Enable Switch Replacement	8C-16
Special Tools	8C-18

Interior Trim	10A4-1
On-Vehicle Service	10A4-2

Handling Electrostatic Discharge (ESD)	
Sensitive Parts.....	10A4-2
Sunshade Replacement.....	10A4-2
Assist Handle Replacement.....	10A4-2
Coat Hook Replacement.....	10A4-2
Floor Storage Compartment Replacement.....	10A4-3
Upper Windshield Garnish Molding	
Replacement.....	10A4-4
Windshield Garnish Molding Replacement ...	10A4-4
Rear Side Door Upper Garnish Molding	
Replacement.....	10A4-5
Headliner Replacement.....	10A4-5
Pickup, Extended Cab, and Crew Cab	10A4-5
Suburban and Utility.....	10A4-6
Overhead Console Replacement.....	10A4-7
Rear Window Upper Garnish Molding	
Replacement.....	10A4-7
Rear Window Lower Garnish Molding	
Replacement.....	10A4-8
Quarter Panel Trim Replacement.....	10A4-8
Pickup, Extended Cab, and Crew Cab	10A4-8
Suburban and Utility.....	10A4-9
Lower Rear Quarter Trim Panel	
Replacement.....	10A4-10
Pickup and Extended Cab.....	10A4-10
Hinge Pillar Trim Panel Replacement.....	10A4-12
Door Sill Plate Replacement.....	10A4-12
Pillar Molding Replacement.....	10A4-13
Suburban, Utility, and Crew Cab	10A4-13
Luggage Shade Replacement.....	10A4-14
Auxiliary Door Lock Switch Replacement ...	10A4-14
Rear Panel Carpet Replacement.....	10A4-15
Flexible Plastic Part Refinishing.....	10A4-15
Specifications.....	10A4-16
Fastener Tightening Specifications.....	10A4-16

L

Lighting Systems	8B-1
On-Vehicle Service of Exterior Lighting.....	8B-2
Cargo/Stoplamp Replacement.....	8B-2
Pickup and Cab/Chassis Models.....	8B-2
Center High-Mounted Stoplamp (CHMSL)	
Replacement.....	8B-2
Suburban and Utility Models.....	8B-2
Composite Headlamp Bulb Replacement.....	8B-2
Composite Headlamp Adjustment.....	8B-4
Visual Headlamp Aiming Procedure	
(Preferred).....	8B-4
Headlamp Aiming by the Screen Method	8B-4
Location.....	8B-4
Aiming Screen.....	8B-4
Headlamp Aiming Procedure.....	8B-5
Headlamp Aiming Alternative Procedure.....	8B-5
Sealed Beam Headlamp Replacement.....	8B-6
Sealed Beam Headlamp Adjustment.....	8B-6
Endgate Lamp Replacement.....	8B-6
Fog Lamp Adjustment.....	8B-6
Fog Lamp Bulb Replacement.....	8B-8
Front Parking Lamp Replacement.....	8B-9
Front Side Marker and Reflector	
Replacement.....	8B-9
License Lamp Replacement.....	8B-10
Rear Fender Marker Lamp Replacement.....	8B-10

Roof Marker Lamp Replacement.....	8B-12
Taillamp Replacement.....	8B-12
Cab/Chassis.....	8B-12
Pickup, Suburban, and Utility Models	8B-12
Underhood Reel Lamp Replacement.....	8B-12
Underhood Stationary Lamp Replacement.....	8B-13
On-Vehicle Service of Interior Lighting and	
Switches.....	8B-13
Ashtray Lamp Replacement.....	8B-13
Accessory/Dome Lamp and Hatch	
Release Switch Replacement.....	8B-13
Daytime Running Lights (DRL) Module	
and Relay Replacement.....	8B-14
DRL Module.....	8B-14
DRL Relay.....	8B-14
Dome Lamp Replacement.....	8B-15
Door Jamb Switch Replacement.....	8B-15
Liftgate Jamb Switch Replacement.....	8B-16
Four-Wheel Drive Indicator Lamp	
Replacement.....	8B-16
Headlamp Switch Replacement.....	8B-16
Instrument Panel Compartment Lamp	
and Switch Replacement.....	8B-16
Overhead Console Lamp Replacement.....	8B-17
Sunshade Vanity Mirror Lamp Replacement ..	8B-18
Specifications.....	8B-19
Bulb Specifications.....	8B-19
Fastener Tightening Specifications.....	8B-20
Special Tools.....	8B-20

Luggage Carrier	9F-1
General Description.....	9F-1
On-Vehicle Service.....	9F-1
Luggage Carrier Replacement.....	9F-1
Specifications.....	9F-4
Fastener Tightening Specifications.....	9F-4

M

Maintenance and Lubrication	0B-1
General Description.....	0B-1
Introduction.....	0B-1
Vehicle Maintenance and the Environment.....	0B-1
How This Section is Organized.....	0B-1
Scheduled Maintenance Services.....	0B-2
Using the Maintenance Schedule.....	0B-2
Selecting the Right Schedule.....	0B-2
Short Trip/City Definition.....	0B-2
Short Trip/City Maintenance Schedule	
Summary.....	0B-2
Long Trip/Highway Definition.....	0B-2
Long Trip/Highway Schedule Summary.....	0B-2
Long Trip/Highway Intervals.....	0B-2
Short Trip/City Maintenance Schedule	
(Gasoline Engines).....	0B-3
Short Trip/City Maintenance Schedule	
(Diesel Engines).....	0B-8
Footnotes.....	0B-15
Long Trip/Highway Maintenance Schedule	
(Gasoline Engines).....	0B-15
Long Trip/Highway Maintenance Schedule	
(Diesel Engines).....	0B-18
Footnotes.....	0B-23
Owner/Driver Checks and Services.....	0B-24

14 - INDEX

Periodic Maintenance Inspections.....	0B-24
Engine Oil and Filter Change	0B-25
Oil Filter.....	0B-25
Engine Oil Viscosity.....	0B-25
Recommended Fluids and Lubricants	0B-26
Maintenance Items.....	0B-27
Approximate Fluid Capacities.....	0B-28
Adjustable Belt Tension Specifications	0B-29

Manual Transmission	7B-1
General Description	7B-1
New Venture Gear NV3500	7B-1
New Venture Gear NV4500	7B-1
Diagnosis.....	7B-2
Transmission Mount.....	7B-2
Clutch Spindown Time.....	7B-2
Diagnosis of the Manual Transmission.....	7B-2
Troubleshooting Chart.....	7B-2
On-Vehicle Service	7B-4
Transmission Oil Replacement.....	7B-4
Shift Lever and Boot Replacement.....	7B-4
Transmission Shift Housing Replacement	7B-4
Speed Sensor Replacement.....	7B-5
Backup Lamp Switch Replacement.....	7B-5
Extension Oil Seal Replacement.....	7B-5
NV3500 Extension Oil Seal	
(Two Wheel Drive).....	7B-5
NV3500 Extension Oil Seal	
(Four Wheel Drive)	7B-6
NV4500 Extension Oil Seal	7B-7
Transmission Replacement.....	7B-7
Specifications	7B-9
Capacities	7B-9
Fastener Tightening Specifications.....	7B-9
Special Tools.....	7B-10

Master Cylinder	5A1-1
General Description	5A1-1
Master Cylinder	5A1-1
Reservoir and Cover	5A1-1
Fluid and Fluid Handling.....	5A1-2
Substandard or Contaminated Fluid.....	5A1-2
Diagnosis.....	5A1-2
Master Cylinder	5A1-2
Visual Inspection.....	5A1-2
Low Pressure Check.....	5A1-2
High Pressure Check	5A1-3
On-Vehicle Service	5A1-3
Filling Master Cylinder Reservoir	5A1-3
Master Cylinder Assembly.....	5A1-3
Bench Bleeding	5A1-3
Brake System Bleeding	5A1-3
Specifications	5A1-5
Brake Systems	5A1-5
Fastener Tightening Specifications.....	5A1-5

Master Cylinder Unit Repair	5A1A-1
Master Cylinders	5A1A-2
Specifications.....	5A1A-3

P

Parking Brake	5F-1
General Description	5F-2
Lever.....	5F-2

Cable System.....	5F-2
“BRAKE” Lamp.....	5F-2
Parking Brake Switch	5F-2
Daytime Running Lights.....	5F-2
Diagnosis	5F-2
Cable Inspection	5F-2
Lining Inspection	5F-2
Drum Inspection	5F-2
Surface Finish.....	5F-2
Inside Diameter Check.....	5F-2
Taper Check	5F-2
On-Vehicle Service	5F-2
Lubrication	5F-2
Parking Brake Lever	5F-2
Cables	5F-3
Front Cable.....	5F-3
Rear Cables.....	5F-4
Adjustment.....	5F-4
“BRAKE” Lamp.....	5F-5
On-Vehicle Service: Propeller Shaft	
Parking Brake	5F-6
Parking Brake Cable.....	5F-6
Parking Brake Adjustment.....	5F-6
Drum Replacement	5F-7
Lining Replacement	5F-8
Specifications	5F-10
Brake Systems	5F-10
Fastener Tightening Specifications.....	5F-10
Special Tools.....	5F-10

Power Steering Gear and Pump	3B-1
General Description	3B-1
Power Steering Gear	3B-1
Hydraulic Pump	3B-2
Diagnosis Of Power Steering System	3B-2
Locating Oil Leaks	3B-7
Power Steering System Test.....	3B-7
On-Vehicle Service	3B-8
Maintenance	3B-8
Fluid Level.....	3B-9
Bleeding the Power Steering System	3B-9
Flushing the Power Steering System.....	3B-9
Steering Gear Replacement.....	3B-9
Pitman Shaft Seal Replacement	3B-11
Two Wheel Drive.....	3B-11
Four Wheel Drive	3B-12
Power Steering Pump Replacement.....	3B-12
Power Steering Hoses	3B-14
Specifications	3B-21
Fastener Tightening Specifications.....	3B-21
Power Steering System Pressures	3B-21
Special Tools.....	3B-22

Power Steering Gear Unit Repair	3B1A-1
Power Steering Gear Assembly.....	3B1A-2
Steering Gear Adjustments.....	3B1A-3
Worm Thrust Bearing Preload Adjustment ..	3B1A-3
Pitman Shaft Over-Center Preload	
Adjustment.....	3B1A-4
Steering Gear Service	3B1A-5
Pitman Shaft and side cover Replacement ..	3B1A-5
Housing End Plug Replacement	3B1A-6
Adjuster Plug Assembly Replacement.....	3B1A-7
Valve Replacement	3B1A-7

Rack Piston and Worm Shaft Replacement.....	3B1A-8
Pitman Shaft Seals and Bearing Replacement.....	3B1A-10
Check Valve Replacement.....	3B1A-11
Specifications.....	3B1A-12
Fluid Capacities.....	3B1A-12
Fastener Tightening Specifications.....	3B1A-12
Adjustment Tightening Specifications.....	3B1A-12
Special Tools.....	3B1A-12

Power Steering Pump Unit Repair	3B1B-1
Power Steering Pump Assembly.....	3B1B-2
Power Steering Pump Service.....	3B1B-3
Drive Shaft Seal Replacement.....	3B1B-3
Variable Assist Steering Actuator.....	3B1B-3
Pump Reservoir Replacement.....	3B1B-4
End Plate and rotating Group Replacement.....	3B1B-5
Specifications.....	3B1B-6
fluid Capacities.....	3B1B-6
Fastener Tightening Specifications.....	3B1B-6
Special Tools.....	3B1B-6

Propeller Shaft	4A-1
General Description.....	4A-1
Propeller Shaft.....	4A-1
Phasing.....	4A-2
Center Bearing.....	4A-3
Universal Joint.....	4A-3
Diagnosis of Propeller Shaft and Universal Joint.....	4A-4
On-Vehicle Service.....	4A-6
Propeller Shaft Balance Check.....	4A-6
Propeller Shaft Runout Check.....	4A-6
Rear Propeller Shaft Replacement (Rear Drive).....	4A-7
One-Piece Propeller Shaft.....	4A-8
Two-Piece Propeller Shaft.....	4A-8
Three-Piece Propeller Shaft.....	4A-9
Center Bearing Replacement.....	4A-11
System Balanced Propeller Shaft Assembly Replacement.....	4A-11
Propeller Shaft Replacement (Front Drive).....	4A-12
Slip Yoke Splines.....	4A-13
Universal Joints.....	4A-13
Nylon Injected Ring Type.....	4A-13
External Snap Ring Type.....	4A-14
Specifications.....	4A-15
Fastener Tightening Specifications.....	4A-15
Special Tools.....	4A-16

R

Rear Axle	4B1-1
General Description.....	4B1-2
Rear Axle Operation.....	4B1-2
Locking Rear Axle.....	4B1-2
Diagnosis of Rear Axle Noise.....	4B1-2
Determining Rear Axle Noise.....	4B1-2
On-Vehicle Service.....	4B1-4
Semi-Floating Axle (8 1/2, 8 5/8 and 9 1/2 Inch Ring Gear).....	4B1-4
Vent Hose Replacement.....	4B1-4

Rear Axle Assembly Replacement.....	4B1-4
Axle Shaft, Oil Seal, and Bearing Replacement.....	4B1-7
Brake Backing Plate Replacement.....	4B1-9
Wheel Stud Replacement.....	4B1-10
Pinion Oil Seal/Companion Flange Replacement.....	4B1-11
Full-Floating Axle (10 1/2 Inch Ring Gear).....	4B1-13
Axle Shaft Replacement.....	4B1-13
Hub and Drum Assembly Replacement.....	4B1-13
Wheel Bearing/Cup Replacement.....	4B1-14
Non-Demountable Type Drum Replacement.....	4B1-14
Wheel Bolt Replacement.....	4B1-15
Bearing Adjustment.....	4B1-15
Pinion Oil Seal/Companion Flange Replacement.....	4B1-15
Full-Floating Axle (11 Inch Ring Gear).....	4B1-17
Axle Shaft Replacement.....	4B1-17
Hub and Rotor Assembly Replacement.....	4B1-17
Wheel Bearing/Cup Replacement.....	4B1-18
Wheel Stud Replacement.....	4B1-19
Wheel Bearing Adjustment.....	4B1-20
Rear Axles with Disc Brakes.....	4B1-20
Pinion Oil Seal/Companion Flange Replacement.....	4B1-20
Rear Axle Assembly Replacement.....	4B1-21
Specifications.....	4B1-23
Fastener Tightening Specifications.....	4B1-23
Lubrication.....	4B1-23
Special Tools.....	4B1-24

8 5/8 Inch Ring Gear	4B2-1
General Description.....	4B2-1
Checking the Axle Before Disassembly.....	4B2-2
Disassembly of the Rear Axle.....	4B2-2
Cleaning.....	4B2-4
Inspection.....	4B2-4
Axle Housing.....	4B2-5
Differential.....	4B2-5
Pinion and Ring Gear.....	4B2-5
Bearings.....	4B2-5
Shims.....	4B2-5
Assembly of the Rear Axle.....	4B2-6
Pinion Depth Adjustment.....	4B2-6
Pinion Installation.....	4B2-8
Differential Case Assembly.....	4B2-8
Side Bearing Preload Adjustment.....	4B2-9
Backlash Adjustment.....	4B2-10
Gear Tooth Pattern Check.....	4B2-11
Gear Tooth Nomenclature.....	4B2-11
Adjustments Affecting Tooth Contact.....	4B2-13
Final Assembly.....	4B2-13
Specifications.....	4B2-14
Spacer and Shim Specifications.....	4B2-14
Lubrication Specifications.....	4B2-14
Fastener Tightening Specifications.....	4B2-14
Special Tools.....	4B2-15

9 1/2 Inch Ring Gear	4B3-1
General Description.....	4B3-1
Checking the Axle Before Disassembly.....	4B3-2
Disassembly of the Rear Axle.....	4B3-2
Cleaning.....	4B3-3

16 - INDEX

Inspection	4B3-3	Pinion Depth Adjustment	4B5-8
Axle Housing	4B3-3	Pinion Installation	4B5-8
Differential	4B3-3	Assembling the Differential into the Axle	
Pinion and Ring Gear	4B3-3	Housing	4B5-11
Bearings	4B3-3	Checking Backlash	4B5-12
Shims	4B3-3	Gear Tooth Pattern Check	4B5-12
Assembly of the Rear Axle	4B3-3	Gear Tooth Nomenclature	4B5-13
Pinion Depth Adjustment	4B3-3	Adjustments Affecting Tooth Contact	4B5-13
Pinion Installation	4B3-6	Final Assembly	4B5-13
Differential Case Assembly	4B3-8	Specifications	4B5-15
Side Bearing Preload Adjustment	4B3-10	Capacities	4B5-15
Backlash Adjustment	4B3-10	Fastener Tightening Specifications	4B5-15
Gear Tooth Pattern Check	4B3-11	Bearing Preload Specifications	4B5-15
Gear Tooth Nomenclature	4B3-11	Shim Sizes Specifications	4B5-15
Adjustments Affecting Tooth Contact	4B3-11	Special Tools	4B5-17
Final Assembly	4B3-13		
Specifications	4B3-14	Locking Differential	4B7-1
Fastener Tightening Specifications	4B3-14	Locking Differentials	4B7-2
Spacer and Shim Specifications	4B3-14	7 5/8, 8 1/2, 8 5/8 and 9 1/2 inch	
Lubrication	4B3-14	Ring Gear	4B7-2
Special Tools	4B3-15	Disassembly of the Differential	4B7-2
		Cam Unit Disassembly 7 5/8, 8 1/2, and	
10 1/2 Inch Ring Gear	4B4-1	8 5/8 inch	4B7-3
General Description	4B4-1	Cam Unit Disassembly 9 1/2 inch	4B7-3
Checking the Axle Before Disassembly	4B4-2	Cleaning and Inspection	4B7-3
Disassembly of the Rear Axle	4B4-2	Cam Unit Assembly 7 5/8, 8 1/2 and	
Cleaning	4B4-3	8 5/8 inch	4B7-3
Inspection	4B4-3	Cam Unit Assembly 9 1/2 inch	4B7-3
Axle Housing	4B4-3	Adjustment of the Differential	4B7-4
Differential	4B4-3	Left Side Backlash Gear Adjustment	4B7-4
Pinion and Ring Gear	4B4-3	Right Side Backlash Gear Adjustment	4B7-4
Bearings	4B4-3	Thrust Block Clearance Adjustment	4B7-5
Shims	4B4-3	Assembly of the Differential	4B7-5
Assembly of the Rear Axle	4B4-3	10 1/2 inch Ring Gear	4B7-6
Pinion Assembly	4B4-3	Disassembly of the Differential	4B7-6
Pinion Installation	4B4-6	Cleaning and Inspection	4B7-7
Differential Case Assembly	4B4-7	Cam Unit Assembly	4B7-7
Side Bearing Preload Adjustment	4B4-9	Adjustment of the Differential	4B7-7
Backlash Adjustment	4B4-9	Right Side Gear Backlash Adjustment	4B7-8
Gear Tooth Pattern Check	4B4-10	Left Side Gear Backlash Adjustment	4B7-8
Gear Tooth Nomenclature	4B4-10	Reaction Block Clearance Adjustment	4B7-8
Test	4B4-10	Assembly of the Differential	4B7-9
Adjustments Affecting Tooth Contact	4B4-10	Specifications	4B7-10
Final Assembly	4B4-10	Capacities	4B7-10
Specifications	4B4-12	Fastener Tightening Specifications	4B7-10
Spacer and Shim Specifications	4B4-12	Reaction Block and Thrust Washer	
Fastener Tightening Specifications	4B4-12	Specifications	4B7-11
Special Tools	4B4-13	Special Tools	4B7-12
Dana Model 80 (11 Inch Ring Gear)	4B5-1	Rear Disc Brakes	5B2-1
General Description	4B5-1	General Description	5B2-2
Checking the Axle Before Disassembly	4B5-2	Rotor	5B2-2
Disassembly of the Rear Axle	4B5-2	Caliper	5B2-2
Inspection	4B5-6	Servicing Information	5B2-2
Axle Housing	4B5-6	Diagnosis	5B2-2
Differential	4B5-6	Lining Inspection	5B2-2
Pinion and Ring Gear	4B5-6	Rotor Inspection	5B2-3
Bearings	4B5-6	Rotor Tolerance and Surface Finish	5B2-3
Shims	4B5-7	Thickness Variation Check	5B2-3
Assembly of the Rear Axle	4B5-7	Lateral Runout Check	5B2-3
Differential Case Assembly	4B5-7	Caliper Inspection	5B2-3
Determining Total Shim Pack Size	4B5-7	On-Vehicle Service	5B2-4
		Caliper	5B2-4

Linings	5B2-5
Burnishing Linings and Rotors	5B2-6
Caliper and Anchor Plate Wear	
Adjustments	5B2-6
Anchor Plate	5B2-7
Rotor	5B2-7
Parking Brake Adjustment	5B2-7
Unit Repair	5B2-7
Refinishing Brake Rotors	5B2-7
Caliper	5B2-8
Specifications	5B2-10
Brake Systems	5B2-10
Rotor Thickness	5B2-10
Bendix Caliper Wear Shim Specifications	5B2-10
Fastener Tightening Specifications	5B2-10
Special Tools	5B2-11
Rear Suspension	3D-1
General Description	3D-2
On-Vehicle Service	3D-2
Shock Absorber Replacement	3D-2
Stabilizer Shaft Replacement	3D-2
Stabilizer Shaft Link Bracket Replacement	3D-2
C/K 3 Models	3D-2
Leaf Spring Replacement	3D-5
Shackle Replacement	3D-5
Bushing Replacement	3D-7
Specifications	3D-8
Fastener Tightening Specifications	3D-8
Rear Window Wiper/Washer System	8E2-1
General Description	8E2-1
Rear Window Wiper/Washer System	8E2-1
System Operation	8E2-1
Container-Mounted Washer System	8E2-2
Diagnosis of the Rear Window Wiper/Washer	
System	8E2-3
System Check	8E2-4
Wiper/Washer Switch Test	8E2-4
On-Vehicle Service	8E2-5
Wiper Arm Assembly Replacement	8E2-5
Wiper Blade Assembly Replacement	8E2-5
Wiper Blade Element Replacement	8E2-5
Controller Assembly Replacement	8E2-5
Wiper Motor Assembly Replacement	8E2-7
Wiper/Washer Assembly Replacement	8E2-7
Washer Pump Replacement	8E2-7
Specifications	8E2-8
Fastener Tightening Specifications	8E2-8
Remote Keyless Entry	9K-1
General Description	9K-1
Functional Operation	9K-1
Diagnosis	9K-2
On-Vehicle Service	9K-2
Transmitter Battery Replacement	9K-2
Control Module Replacement	9K-3
Resynchronization	9K-3
Reprogramming Transmitter	9K-4
Running Boards	9G-1
General Information	9G-1
On-Vehicle Service	9G-1
Running Board Replacement	9G-1

Specifications	9G-3
Fastener Tightening Specifications	9G-3

S

Seats	10A2-1
Diagnosis	10A2-2
Diagnosis of Manual Seat Adjuster	10A2-2
Diagnosis of Six-Way Power Seat	
Adjuster	10A2-3
On-Vehicle Service	10A2-3
Front Seat Trim Cover Replacement	10A2-3
Front Bucket Seat Replacement	10A2-4
Front Split Bench Seat Replacement	10A2-5
Front Bench Seat Replacement	10A2-5
Power Seat Lumbar Switch	
Replacement	10A2-5
Manual Seat Lumbar Switch	
Replacement	10A2-5
Lumbar Bladder Replacement	
(Non-removable Seatback Panel)	10A2-6
Lumbar Bladder Replacement	
(Seat with Removable Seat	
Back Panel)	10A2-6
Lumbar Bladder Replacement	
(Seat without Removable Seat Back	
Panel)	10A2-6
Lumbar Pump Replacement	10A2-7
Intermediate Seat Replacement	10A2-7
Rear Seat Replacement	10A2-7
Rear Seat Support Replacement	
(Extended Cab)	10A2-8
Seat Belts	10A2-9
Front Seat Belt Replacement	10A2-9
Rear Seat Belt Replacement	10A2-11
Top Tether Child Seat Anchor Points	10A2-14
Top Tether Back Panel Installation	10A2-16
Specifications	10A2-20
Fastener Tightening Specifications	10A2-20
Special Tools	10A2-20
Sheet Metal	2B-1
On-Vehicle Service	2B-2
Hood Replacement	2B-2
Hood Insulator Replacement	2B-2
Hood Hinge Replacement	2B-3
Link Assembly Replacement	2B-3
Primary Hood Latch and/or Bracket	
Replacement	2B-4
Secondary Hood Latch and/or Spring	
Replacement	2B-4
Hood Release Cable Replacement	2B-5
Cowl Vent Grille Replacement	2B-5
Radiator Grille Replacement	2B-6
Lower Grille Replacement (C 3500HD Only)	2B-6
Fender Replacement	2B-7
Right Fender	2B-7
Left Fender	2B-10
Stepside Fender Replacement	2B-10
Rear Fender Replacement (Dual Wheel)	2B-11
Wheelhouse Panel Replacement	2B-12
Right Panel Replacement	2B-12
Left Panel Replacement	2B-14
Wheelhouse Opening Flares	2B-16

18 - INDEX

Front Fender	2B-16
Rear Fender	2B-16
Utility and Suburban Models	2B-18
Sheet Metal Support	2B-18
Radiator Support	2B-18
Pickup Box Replacement	2B-20
Sheet Metal Adjustments	2B-22
Cab Mount Replacement	2B-22
Adhesive-Retained Moldings, Appliques, and Emblem Replacement	2B-22
Fender Protectors	2B-26
Stripe and Decal Replacement	2B-26
Anti-Corrosion Treatment	2B-27
Sheet Metal Repair	2B-27
Dinging and Finishing	2B-27
Anti-Chip Coating Replacement	2B-27
Paint	2B-28
Paint Codes	2B-28
Specifications	2B-29
Exterior Colors	2B-29
Fastener Tightening Specifications	2B-29
Special Tools	2B-30
Speed Dependent Steering	3B5-1
General Description	3B5-3
Handling Electrostatic Discharge (ESD) Sensitive Parts	3B5-3
Speed Dependent Steering Components and Operation	3B5-3
Power Steering Hydraulic System	3B5-3
Power Steering Fluid Flow Actuator	3B5-4
Power Steering Control Module	3B5-4
Steering Wheel Position Sensor	3B5-4
Vehicle Speed Sensor	3B5-4
Diagnosis System Check	3B5-7
Diagnostic Process	3B5-7
Self Diagnostics	3B5-7
Displaying Diagnostic Trouble Codes (DTC's)	3B5-7
Clearing Diagnostic Trouble Codes (DTC's)	3B5-7
Intermittent and Poor Connections	3B5-7
Scan Tool Diagnostics	3B5-7
Circuit Description	3B5-7
Diagnostic Aids	3B5-8
Test Description	3B5-8
Diagnostic System Check Table	3B5-8
DTC B0605 - EEPROM Checksum Error	3B5-10
Circuit Description	3B5-10
DTC B0605 Will Set When	3B5-10
Action Taken When the DTC Sets	3B5-10
Conditions for Clearing the MIL/DTC	3B5-10
Diagnostic Aids	3B5-10
Test Description	3B5-10
DTC B0605 - EEPROM Checksum Error Diagnostic table	3B5-11
DTC C0100 - Vehicle Speed Information Circuit Malfunction	3B5-12
Circuit Description	3B5-12
Conditions for Setting the DTC	3B5-12
Action Taken When the DTC Sets	3B5-12
Conditions for Clearing the MIL/DTC	3B5-12
Diagnostic Aids	3B5-12
Test Description	3B5-13

DTC C0100 - Vehicle Speed Information Circuit Malfunction Diagnostic Table	3B5-13
DTC C0500 - EVO Tracking Error	3B5-14
Circuit Description	3B5-14
Conditions for Setting the DTC	3B5-14
Action Taken When the DTC Sets	3B5-14
Conditions for Clearing the MIL/DTC	3B5-14
Diagnostic Aids	3B5-14
Test Description	3B5-15
DTC C0500 - EVO Tracking Error Diagnostic Table	3B5-15
DTC C0502 - Power Steering Fluid Flow Actuator Open or Shorted to Ground	3B5-18
Circuit Description	3B5-18
Conditions for Setting the DTC	3B5-18
Action Taken When the DTC Sets	3B5-18
Conditions for Clearing the MIL/DTC	3B5-18
Diagnostic Aids	3B5-18
Test Description	3B5-19
DTC C0502 - Power Steering Fluid Flow Actuator Open or Shorted to Ground Diagnostic Table	3B5-19
DTC C0503 - Power Steering Fluid Flow Actuator Circuit Shorted to Battery	3B5-22
Circuit Description	3B5-22
Conditions for Setting the DTC	3B5-22
Action Taken When the DTC Sets	3B5-22
Conditions for Clearing the MIL/DTC	3B5-22
Diagnostic Aids	3B5-22
Test Description	3B5-23
DTC C0503 - Power Steering Fluid Flow Actuator Circuit Shorted to Battery Diagnostic Table	3B5-23
DTC C0507 - Steering Wheel Position (SWP) Sensor—Signal Voltage Low	3B5-26
Circuit Description	3B5-26
Conditions for Setting the DTC	3B5-26
Action Taken When the DTC Sets	3B5-26
Conditions for Clearing the MIL/DTC	3B5-26
Diagnostic Aids	3B5-26
Test Description	3B5-27
DTC C0507 - Steering Wheel Position (SWP) Sensor—Signal Voltage Low Diagnostic Table	3B5-27
DTC C0508 - Steering Wheel Position (SWP) Sensor—Signal Voltage High	3B5-30
Circuit Description	3B5-30
Conditions for Setting the DTC	3B5-30
Action Taken When the DTC Sets	3B5-30
Conditions for Clearing the MIL/DTC	3B5-30
Diagnostic Aids	3B5-30
Test Description	3B5-31
DTC C0508 - Steering Wheel Position (SWP) Sensor—Signal Voltage High Diagnostic Table	3B5-31
On-Vehicle Service	3B5-33
Power Steering Fluid Flow Actuator, Discharge Fitting and Flow Control Valve	3B5-33
Power Steering Control Module	3B5-33
Steering Wheel Position Sensor	3B5-33
Specifications	3B5-34
Fastener Tightening Specifications	3B5-34

Special Tools.....	3B5-34
Steering Column	3F-1
General Description	3F-2
Brake Transmission Shift Interlock (BTSI).....	3F-2
Supplemental Inflatable Restraint (SIR).....	3F-2
Diagnosis.....	3F-2
Ignition Lock System.....	3F-2
Repair and Inspections Required After an Accident.....	3F-2
Diagnosis of the Steering Column.....	3F-3
On-Vehicle Service	3F-12
Service Precautions - Supplemental Inflatable Restraint.....	3F-12
Disabling the SIR System	3F-12
Live (Undeployed) Inflator Module Handling	3F-12
Deployed Inflator Module Handling.....	3F-13
Inflator Module Shipping Procedure	3F-13
Inflator Module Scrapping Procedure	3F-13
Wiring Repairs.....	3F-13
Ignition Switch	3F-13
Inflator Module Replacement.....	3F-13
Horn Contact Replacement (Plunger Switch)	3F-13
Horn Pad Assembly Replacement	3F-14
Steering Wheel Replacement.....	3F-14
Tilt Wheel Lever Replacement	3F-15
Multifunction Turn Signal/Hazard Switch Replacement	3F-15
Shift Lever Replacement	3F-17
Shift Lever Seal Replacement.....	3F-17
Intermediate Shaft Replacement	3F-17
Steering Column Replacement.....	3F-18
Steering Column Seal Replacement (All Except C 3500HD).....	3F-19
Steering Column Seal Replacement (C 3500HD).....	3F-19
Checking Steering Column for Accident Damage.....	3F-20
Specifications	3F-20
Fastener Tightening Specifications.....	3F-20
Special Tools.....	3F-20

Supplemental Inflatable Restraint (SIR)

Standard Steering Column

Unit Repair

Disabling the SIR System	3F4-1
Enabling the SIR System	3F4-4
Lower Shroud.....	3F4-4
Steering Column Lock Cylinder Set.....	3F4-4
Upper Shroud.....	3F4-4
Shift Lever Seal	3F4-4
SIR Coil Assembly.....	3F4-6
Turn Signal Multifunction Switch Assembly	3F4-7
Ignition and Key Alarm Switch Assembly	3F4-8
Steering Column Lock Cylinder Set (Lost Key)	3F4-9
Electrical (BTSI) Actuator	3F4-13
Linear Shift Assembly (Removal).....	3F4-14
Linear Shift Assembly (Disassembly).....	3F4-16
Upper Column Housing Components.....	3F4-18
Lock Module Assembly.....	3F4-18
Steering Column Housing Assembly.....	3F4-20

Steering Shaft Assembly	3F4-21
Adapter and Bearing Assembly.....	3F4-21
Steering Column Jacket Assembly	3F4-21
Accident Damage.....	3F4-23
Specifications	3F4-24

Supplemental Inflatable Restraint (SIR)

Tilt Steering Column Unit Repair

Disabling the SIR System	3F5-4
Enabling the SIR System	3F5-4
Lower Shroud.....	3F5-4
Steering Column Lock Cylinder Set.....	3F5-4
Upper Shroud.....	3F5-4
Shift Lever Seal	3F5-4
SIR Coil Assembly.....	3F5-6
Turn Signal Multifunction Switch Assembly	3F5-7
Ignition and Key Alarm Switch Assembly	3F5-8
Steering Column Lock Cylinder Set (Lost Key)	3F5-9
Electrical (BTSI) Actuator	3F5-13
Linear Shift Assembly (Removal).....	3F5-14
Linear Shift Assembly (Disassembly)	3F5-17
Tilt Spring	3F5-18
Upper Tilt Head Components.....	3F5-19
Lock Module Assembly.....	3F5-20
Steering Column Tilt Head Assembly	3F5-21
Lower Steering Shaft Assembly	3F5-22
Steering Column Support Assembly	3F5-22
Adapter and Bearing Assembly.....	3F5-22
Steering Column Jacket Assembly	3F5-22
Accident Damage.....	3F5-25
Specifications	3F5-25

Steering Linkage	3B3-1
General Description	3B3-2
Diagnosis Of Steering Linkage	3B3-2
On-Vehicle Service	3B3-2
Steering Linkage Inspection	3B3-2
Tie Rods	3B3-2
Idle Arm	3B3-2
Idle Arm Replacement.....	3B3-3
Relay Rod Replacement.....	3B3-4
Drag Link Replacement	3B3-6
Pitman Arm Replacement.....	3B3-7
Two Wheel Drive.....	3B3-7
Four Wheel Drive	3B3-7
I-Beam Front Axle (C 3500HD Models)	3B3-8
Tie Rod Replacement.....	3B3-8
I-Beam Front Axle (C 3500HD Models)	3B3-9
Tie Rod Clamp and Adjuster Tube Positioning.....	3B3-9
I-Beam Front Axle (C 3500HD Models)	3B3-9
Steering Shock Absorber Inspection.....	3B3-10
Steering Shock Absorber Replacement.....	3B3-11
Four Wheel Drive	3B3-11
Specifications	3B3-12
Fastener Tightening Specifications.....	3B3-12
Special Tools.....	3B3-13

Supplemental Inflatable Restraint (SIR)

System

Restraint Devices	9J-3
System Description	9J-3
Component Description.....	9J-4

20 - INDEX

Definitions	9J-8
Diagnosis	9J-10
Diagnostic Trouble Codes (DTC)	9J-10
Use of Special Tools	9J-10
SIR Connector Body Face Views	9J-12
SIR Diagnostic System Check	9J-14
Circuit Description	9J-14
Diagnostic Aids	9J-14
Table Test Description	9J-14
Table A—Inflatable Restraint Control	
Module Integrity Check	9J-16
Table B—AIR BAG Warning Lamp Comes ON	
Steady	9J-20
Table C—AIR BAG Warning Lamp Does	
Not Come ON	9J-26
DTC B1015	9J-30
DTC B1016	9J-34
DTC B1017	9J-38
DTC B1018	9J-42
DTC B1019	9J-46
DTC B1021	9J-50
DTC B1022	9J-54
DTC B1024	9J-58
DTC B1025	9J-62
DTC B1026	9J-66
DTC B1035	9J-70
DTC B1036	9J-74
DTC B1051	9J-78
DTC B1053	9J-80
DTC B1054	9J-82
DTC B1061	9J-88
DTC B1071	9J-90
On-Vehicle Service	9J-92
Service Precautions	9J-92
Repairs and Inspections Required After an	
Accident	9J-93
Inflatable Restraint Front End Discriminating	
Sensor	9J-94
Inflatable Restraint Sensing and Diagnostic	
Module (SDM)	9J-95
Inflatable Restraint I/P Module	9J-96
AIR BAG Warning Lamp	Section 8C
Inflatable Restraint I/P Module Enable	
Switch	Section 8C
Inflatable Restraint Steering Wheel	
Module	Section 3F
Inflatable Restraint Steering Wheel Module	
Coil	Section 3F4 or 3F5
Inflator Module Handling/Shipping/	
Scrapping	9J-96
Wiring Repair	9J-107
J 38125-A Terminal Repair Kit	9J-107
SIR Connector (Plastic Body and Terminal	
Metal Pin) Repair	9J-107
SIR Wire Pigtail Repair	9J-108
SIR Wire Repair	9J-108
SIR System Wire Splice Repair	9J-109
Alternative Repair Methods	9J-109
Connector Position Assurance (CPA)	9J-109
Terminal Position Assurance (TPA)	9J-109
Special Tools	9J-110
J 38715-A SIR Driver/Passenger	
Load Tool	9J-110
J 38715-96 Shorting Bar Tool	9J-110

J 39200 DVM	9J-110
Scan Tool	9J-110
J 35616-A Connector Test Adapter Kit	9J-110
Specifications	9J-111
Fastener Tightening Specifications	9J-111
Service Parts Information	9J-111
SIR Special Tools	9J-112

T

Tires and Wheels	3E-1
General Description	3E-2
Replacement Tires	3E-2
All Seasons Tires	3E-2
P-Metric Tires	3E-3
Tire Chain Usage	3E-3
Tire Placard	3E-3
Wheels	3E-3
Checking Wheel Mounting Surface	3E-4
Diagnosis of Tire and Wheels	3E-5
Radial Tire Lead/Pull Chart	3E-6
On-Vehicle Service	3E-7
Wheel Repair	3E-7
Metric Wheel Nuts And Bolts	3E-7
Tire Inflation and Load Limits	3E-7
Wheel Removal	3E-7
Wheel and Tire Installation	3E-8
Single Wheels (Front or Rear)	3E-8
Dual Rear Wheels	3E-8
Tire Rotation	3E-8
Tire Mounting and Dismounting	3E-9
Tire Repair	3E-10
Checking Wheel and Tire Runout	3E-10
Measuring Wheel and Tire Runout	3E-10
Radial Runout	3E-10
Lateral Runout	3E-10
Measurement Procedures	3E-11
Vectoring	3E-11
Tire to Wheel Vectoring	3E-11
Balancing Tire And Wheel	3E-12
General Balance Precautions	3E-12
Off-Vehicle Balancing	3E-12
On-Vehicle Balancing	3E-12
Wheel Balance Weights	3E-13
Abrasive Wheel Balance Weight	
Installation	3E-13
Correcting Non-Uniform Tires	3E-13
Aluminum Wheels	3E-13
Hub Cap	3E-13
Porosity Repair	3E-13
Refinishing	3E-14
Accent Color Preparation	3E-14
Surface Damage, Clear Coat Damage	3E-14
Slight Clear Coat Damage on Unpainted	
Wheels	3E-14
Spare Tire Mounting	3E-14
Spare Tire Carrier Replacement	3E-14
Suburban Models	3E-14
Two Door Utility Models	3E-16
Spare Tire Hoist and Shaft Replacement	3E-16
All Pickup Models	3E-16
Four Door Utility Models	3E-17
Specifications	3E-18
Fastener Tightening Specifications	3E-18

Wheel Stud Nut Torque Specifications	3E-18
Wheel Runout Specifications.....	3E-18
Special Tools.....	3E-18
Transfer Case	7D-1
General Description	7D-2
Operation	7D-2
Two-Wheel Drive Operation	7D-2
Four-Wheel Drive High Range Operation	7D-2
Four-Wheel Drive Low Range Operation	7D-2
Electronic Synchronizer Operation	
(Borg-Warner)	7D-2
Identification.....	7D-2
New Venture Gear Transfer Cases	7D-2
Borg-Warner Transfer Cases	7D-3
Diagnosis of The Transfer Case.....	7D-3
Electronic Synchronizer System Check	
(Borg-Warner)	7D-3
On-Vehicle Service	7D-4
Transfer Case Oil Replacement.....	7D-4
Transfer Case Linkage Adjustment.....	7D-4
Transfer Case Shield Replacement	7D-4
Transfer Case Shift Control Replacement.....	7D-4
Transfer Case Relay Replacement	7D-5
Vent Hose Replacement	7D-6
Transfer Case Output Shaft Seal	
Replacement.....	7D-6
Rear Extension and Retainer Housing	
Replacement (New Venture Gear).....	7D-7
Transfer Case Replacement.....	7D-8
Transmission to Transfer Case Adapter	
Replacement.....	7D-9
Manual Shift Transfer Case Wiring	
Diagram.....	7D-10
Electronic Shift Transfer Case Wiring	
Diagram.....	7D-11
Specifications	7D-12
Capacities	7D-12
Fastener Tightening Specifications.....	7D-12
Special Tools.....	7D-12
Transfer Case Electronic Shift System	7D1A-1
General Description	7D1A-2
Electronic Shift System Description and	
Operation	7D1A-2
Mode Shifts.....	7D1A-2
Range Shifts	7D1A-2
Transfer Case Control Module (TCCM)	
Operation.....	7D1A-3
Motor/Encoder Operation	7D1A-3
Motor/Encoder Channel Signal Table	7D1A-4
Diagnostic Trouble Codes.....	7D1A-4
Obtaining Stored Trouble Diagnostic	
Codes (DTC).....	7D1A-4
Clearing Memory from the TCCM	7D1A-5
Diagnosis of the Transfer Case	
Electronic Shift System	7D1A-5
Electronic Shift System Diagnostic	
Tables	7D1A-6
Electronic Shift System Functional Test	
(Table 1)	7D1A-6
Functional Test Failed (Table 2)	7D1A-7
Shift Select Buttons Did Not Light	
During The Functional Test (Table 3) ...	7D1A-8
One or Two Shift Select Buttons Did	
Not Light During the Functional Test	
(Table 4)	7D1A-9
All Shift Select Buttons Remain Lit	
(Table 5)	7D1A-10
More Than One Shift Select Button	
Remains Lit (Table 6)	7D1A-10
NoShift Select Button Remains lit To	
Indicate Shift Selection (Table 7).....	7D1A-11
Reduced Or No Mode and Range Shift	
Operation (Table 8).....	7D1A-11
Perform a Diagnostic On the TCCM	
(Table 9)	7D1A-11
Transfer Case Electronic Shift Wiring	
Diagram.....	7D1A-12
On Vehicle Service.....	7D1A-15
Motor/Encoder Replacement	7D1A-15
Transfer Case Control Module	
Replacement.....	7D1A-15
Shift Select Switch Replacement.....	7D1A-16
Specifications	7D1A-16
Fastener Tightening Specifications.....	7D1A-16
Turbocharger	6J-1
Diagnosis of the Turbocharger.....	6J-5
Inspection	6J-5
Inspection of the Waste Gate Actuator	
Assembly	6J-7
On-Vehicle Service	6J-7
Turbocharger Replacement.....	6J-7
Waste Gate Actuator Replacement.....	6J-9
Specifications	6J-10
Fastener Tightening Specifications.....	6J-10
Special Tools.....	6J-11
V	
Vacuum Booster	5D1-1
General Description	5D1-1
Booster Assembly	5D1-1
Check Valve Hose and Routing.....	5D1-1
Diagnosis of the Vacuum Booster	5D1-2
On-Vehicle Service	5D1-2
Booster Assembly	5D1-2
Gaging Procedure	5D1-3
Check Valve Hose and Routing.....	5D1-3
Specifications	5D1-4
Brake Systems.....	5D1-4
Fastener Tightening Specifications.....	5D1-4
Special Tools.....	5D1-5
Vacuum Pump	6H-1
General Description	6H-1
Diagnosis	6H-1
On-Vehicle Service	6H-3
Vacuum Pump Replacement	6H-3
Specifications	6H-5
Vacuum Pump Applications.....	6H-5
Fastener Tightening Specifications.....	6H-5
Special Tools.....	6H-5
Vibration and Diagnosis	0C-1
General Description	0C-2
Vibration Diagnosis	0C-2

22 - INDEX

Path, Source, and Responder	0C-2
Vibration Classes	0C-2
Orders of Vibration	0C-2
Vibration Categories	0C-2
Vehicle Speed Sensitive	0C-3
Engine Speed Sensitive	0C-3
Payload or Jounce Sensitive	0C-3
Torque Sensitive	0C-3
Road Testing	0C-3
Road Test	0C-4
Coast Test	0C-4
Special Tool Description (Vibration Diagnosis)	0C-4
Reed Tachometer	0C-4
Reed Tachometer Usage	0C-4
Tire Speed Chart	0C-5
Electronic Vibration Analyzer (EVA)	0C-5
Special Tool Description	0C-7
Companion Flange Runout Gage	0C-7
Inclinometer	0C-7
On-Vehicle Service—Tire and Wheel Vibrations	0C-7
Balancing Tires and Wheels	0C-7
General Balance Precautions	0C-7
Off-Vehicle Balancing	0C-7
On-Vehicle Balancing	0C-8
Wheel Weights	0C-8
Wheel Runout	0C-8
Tire/Wheel Assembly Runout	0C-8
Correcting Nonuniform Tires	0C-9
Hub and Axle Shaft Stud Runout	0C-9
Measuring Rotor or Axle Shaft Runout	0C-9
Measuring Axle Shaft Stud Runout	0C-9
On-Vehicle Service—Driveline Vibrations	0C-10
Propeller Shaft Runout Check	0C-11
Propeller Shaft Balance Check	0C-11
Propeller Shaft Balancing	0C-11
Hose Clamp Method	0C-11
Strobe Light Method	0C-14
Propeller Shaft Phasing	0C-15
Driveline Angles	0C-15
Measuring Driveline Angles	0C-16
Angle at Rear Universal Joint	0C-16
Angle at Front Universal Joint	0C-16
Rules for Measuring Driveline Angles	0C-17
Vibration Diagnosis Charts	0C-17
Technician Vibration Diagnosis Form	0C-17
Special Tools	0C-27

W

Windows	10A3-1
General Information	10A3-2
Stationary Windows	10A3-2
Short Method	10A3-2
Extended Method	10A3-2
Electrochromic Inside Rearview Mirror with Compass	10A3-3
Night Vision Mirror Function Check	10A3-3
Compass Variance Set-Up	10A3-3
Calibration of Compass	10A3-3
Magnetic Field	10A3-4
Mirror Autodim	10A3-4
Mirror Clean-Up	10A3-4
On-Vehicle Service	10A3-4

Rear View Mirror Mount Button Replacement	10A3-4
Windshield Service	10A3-5
Windshield Removal (Broken Windshield)	10A3-5
Windshield Removal (Undamaged Windshield)	10A3-7
Inspection	10A3-7
Service Kits	10A3-7
Windshield Installation	10A3-7
Stationary Body Side Window Replacement	10A3-8
Body Side Latched Window Replacement	10A3-10
Rear Window Replacement	10A3-10
Rear Window Defogger System	10A3-12
Diagnosis of the Rear Window Defogger System	10A3-13
Testing Rear Window Defogger Grid Lines	10A3-13
Grid Line Repair	10A3-13
Braided Lead Wire Repair	10A3-14
Window Polishing	10A3-15
Minor Scratch and Abrasion Removal	10A3-15
Recommended Equipment	10A3-15
Polishing Procedure	10A3-15
Water Leak Tests	10A3-16
Checking with Watertest Stands	10A3-16
Water Hose Test	10A3-17
Air Hose/Bubble Solution Test	10A3-17
Windshield Water Leak Repair	10A3-17
Windnoise Diagnosis and Repair	10A3-17
Exterior Windnoise	10A3-18
Interior Windnoise	10A3-18
Tracing Powder or Chalk Test	10A3-18
Air Pressure Test	10A3-18
Soap Solution or Bubble Test	10A3-18
Special Tools	10A3-19

Windshield Wiper/Washer System	8E1-1
General Description	8E1-2
Wiper/Washer System	8E1-2
Wiper/Washer Operation	8E1-2
Washer Hose Routing	8E1-2
Diagnosis of the Wiper/Washer System	8E1-4
Wiper Arm Chatter	8E1-4
Checking Wiper Arm Pressure	8E1-4
Blade Insert Set Check	8E1-4
Wiper Motor Assembly Diagnosis	8E1-4
Pulse Wiper System Check	8E1-8
On-Vehicle Service	8E1-15
Wiper Arm Assembly Replacement	8E1-15
Wiper Blade Assembly and Insert Replacement	8E1-15
Circuit board and Terminal Assembly Replacement	8E1-16
Wiper Transmission Assembly Replacement	8E1-16
Wiper Motor Assembly Replacement	8E1-16
Wiper/Washer Switch assembly Replacement	8E1-17
Washer Solvent Container and Pump Replacement	8E1-18
Specifications	8E1-18
Fastener Tightening Specifications	8E1-18